

U.S. DRY

BEAN

DIRECTORY OF US BEAN SUPPLIERS · QUALITY GROWN IN THE USA

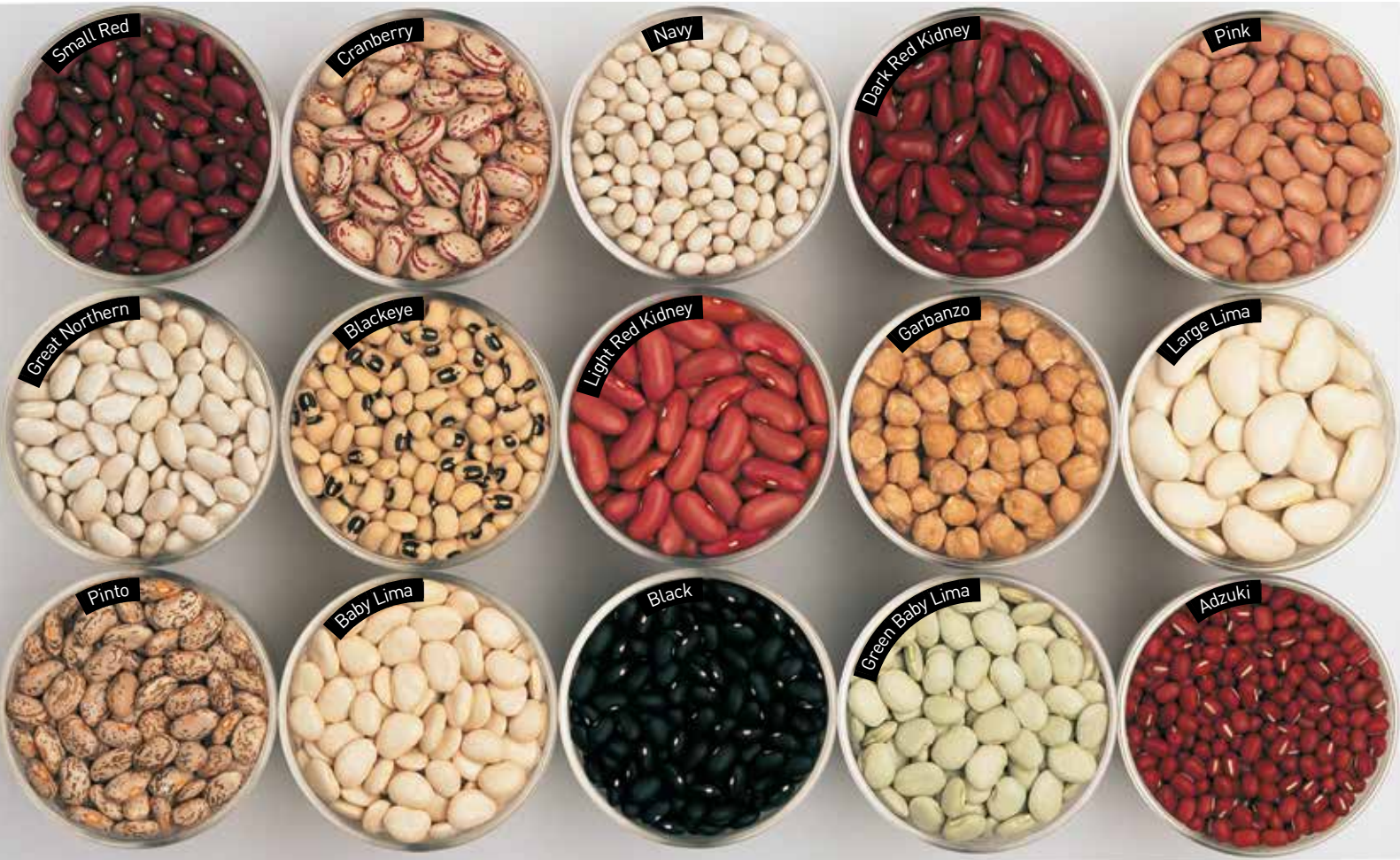


ENGLISH

SUPPLIERS

DIRECTORY

DRY BEANS FROM THE USA



U.S. DRY BEANS
www.usdrybeans.com
International Year of the Pulse 2016 · www.iyop.net



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Adzuki



Large Lima



Pink



Garbanzo



Dark Red Kidney



Great Northern



Small Red



Navy



Black



Baby Lima



Blackeye



Light Red Kidney



Green Baby Lima



Pinto



Cranberry

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ABOUT THE US DRY BEAN COUNCIL (USDDB)

The USDDB is a trade association comprised of leaders in the bean industry with the common goal of educating US consumers about the benefits of beans. The USDDB gives a voice to the bean industry and provides information to consumers, health professionals, educators and the media about the good taste, nutritional value and versatility of beans.

The USDDB also is a resource for information on US exporters, overseas importers, US dry bean classes, trade policy issues and the role of US-grown beans in international food-aid efforts. USDDB also publishes foreign language newsletters and other publications designed to help local importers, packagers and canners better understand and maintain contact with the US dry bean exporting trade.

As part of USDDB'S mission, we collaborate with public health organizations, research centers, universities, and the entire supply chain from seed suppliers to farmers, processors, wholesalers, distributors and transporters. We supply beans to public and private hunger feeding programs.

The USDDB has representatives around the world who facilitate activities and dialog between the US and overseas trade.



USDDB USA
Rebecca Bratter,
Executive Director
rebecca@usdrybeans.com
Connie Bradford,
Compliance Director
connie@usdrybeans.com



USDDB Mexico
Raul Caballero
Mercalimentos Consulting S.C.
Calzada de Chadbacanos 4
Residencial Calacoaya
Atizapan de Zaragoza
Estado de Mexico 52996, MEXICO
Tel: 525 55 362 7407 / 398 4443
Fax: 525 55 362 6724
raul@mercalimentos.com



**USDDB Central America/
Caribbean/ Worldwide/
Food Aid/Emerging
Markets**
Randy Duckworth
IFT Solutions
Arribeños 1778, Piso 2
Buenos Aires 1426 - Argentina
Tel: +54 (9) (11) 6610 2722
randy@usdrybeans.com

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US DRY BEAN COUNCIL OVERSEAS REPRESENTATIVES



USDBC South Europe, Africa & Middle East

David McClellan,
D. McClellan, S.L.
Calle Borrell 7, Local 19
08172 St. Cugat del Vallès
Barcelona, SPAIN
Tel: 34 93 589 8547
Fax: 34 93 589 7051
dmcclellan@dmcclellan.com



USDBC Europe

Johanna Stobbs
Marketbase
71 avenue Bosquet
Door code: 2356
75007 Paris, FRANCE
Tel: 33 1 45 51 36 03
Fax: 33 1 47 53 72 85
jstobbs@marketbase.fr



USDBC Japan

Itsuki Tomiyama
Market Makers, Inc
Seibunkan Building 5F, 5-9
Iidabashi 1-chome,
Chiyoda-ku
Tokyo 102-0072, JAPAN
Tel: 81 3 3221 6410
Fax: 81 3 3221 5960
tomiyama-i@marketmakers.co.jp



USDBC Southeast Asia

Dee Richmond
AgriSource Co. Ltd
76/1 Soi Lang Suan, #416
Ploenchit Rd
Bangkok 10330, THAILAND
Tel: 66 2 251 8655
Fax: 66 2 652 1338
dee@agrisource.co.th



www.usdrybeans.com

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USDBC MEMBERS AND PRODUCERS ORGANIZATIONS

CALIFORNIA

Information on the several classes of beans produced in California can be obtained from the California Bean Shippers Association and the California Dry Bean Advisory Board. The California Dry Bean Advisory Board was organized in 1970, in part, to initiate various promotional programs for California bean products. The California Bean Shippers Association was organized to facilitate communication between the trade and domestic and international buyers of California-grown beans.

**California Bean Shippers Association
Jane Townsend**

1521 I Street, Sacramento, CA 95814
USA

Tel: 1 916 441 2514

Fax: 1 916 446 1063

Email: jtownsend@cgfa.org

www.calbeanshippers.org

California Dry Bean Advisory Board

Nathan Sano

531-D, N-Alta,
Dinuba, CA 93618 USA

Tel: 1 559 591 4866

Fax: 1 559 591 5744E

mail: nathan@tabcomp.com

www.calbeans.com

IDAHO

Idaho dry bean interests are represented by the Western Bean Dealers Association, organized in 1933, for the purpose of assisting the industry in the areas of research, seed production and the marketing and promotion of beans. For further in-

formation on Idaho bean products, contact:

Idaho Bean Dealers Association

Lisa Knutz

P.O. Box 641 Buhl, ID. 83316 USA

Tel: 1 208-731-1702

Fax: 1 208-537-6678

Email: westbean@gmail.com

www.ibda.info

MICHIGAN

The Michigan Bean Commission is comprised of 8 producers and one processor, appointed by the Governor with principal functions of directing market development, promotion and production research for Michigan beans. For further information on the eleven classes of beans produced in Michigan, contact:

Michigan Bean Commission

Joe Cramer, Executive Director

516 South Main Street, Suite D
Frankenmuth, MI 48734

Tel: 1 989 262 8550

Email: jcramer@michiganbean.com

MINNESOTA/NORTH DAKOTA/WISCONSIN

The elevator community in Minnesota, North Dakota and Wisconsin is served by the North Central Bean Dealers Association, organized in 1977. Shippers interact with the Northarvest Bean Growers Association. Northarvest represents the dry bean growers of North Dakota

and Minnesota – the largest grower group in the United States. Northarvest growers primarily produce Pinto, Navy, Black, and Kidney beans. Founded in 1976, Northarvest continues to fund extensive research and promotion activities for the betterment of the dry bean industry.

**North Central Bean Dealers
Association**

Kari Berthold

PO Box 391

Thompson, ND 58278 USA

Tel: 1 701 261 4157

Fax: 1 701 775 3289

Email: ncbda@gra.midco.net

Northarvest Bean Growers Association

Tim Courneya

50072 E. Lake Seven Road, Frazee,
MN 56544-8963 USA

Tel: 1 218 334 6351

Fax: 1 218 334 6360

Email: nhbean@loretel.net

www.northarvestbean.org

NEW YORK

New York dry bean interests are represented by the New York Bean Shippers Association, which has served the New York bean community since 1924. For information on the types of beans produced in New York, contact:

**New York State Bean Shippers
Association**

Hal Cole

PO Box K

Avon NY 14414 USA

Tel: 1 585 703 1165

Fax: 1 585 226 9105

Email: hacol@aol.com

ROCKY MOUNTAIN REGION

Since 1916, bean producers and shippers in Arizona, Colorado, Kansas, Montana, Nebraska, New Mexico, Texas, Utah and Wyoming have promoted the high quality of their bean production through the Rocky Mountain Bean Dealers Association. Comprising the largest production region in the United States for Pinto and Great Northern Beans, the RMBDA participates in a quality grading system which meets or exceeds the US government standards. Bean producers in the states of Colorado and Nebraska have joined together to promote their beans and to invest in research to improve the quality and cost efficiency of their production.

Colorado Dry Bean Administrative Committee

Robert Schork
31221 Northwoods,
Buena Vista, CO 81211 USA
Tel & Fax: (719) 395 3505
Email: coloradobeans@gmail.com

Nebraska Dry Bean Commission

Lynn Reuter
4502 Avenue I Scottsbluff,
NE 69361 USA
Tel: 1 308 632 1258
Fax: 1 308 632 1371
Email: dryediblebeans@nebraska.gov
www.nebraskadrybean.com

Rocky Mountain Bean Dealers Association

Vickie Root, Executive Director
P.O. Box 2255
Loveland, CO 80539
Tel: 1 970.667.4949
Fax: 1 720.306.2878
Email: RMBDA1@gmail.com

WASHINGTON

Washington state bean interests are represented by the Washington Bean Dealers Association. For further information on Washington bean products, contact the following organization:

Washington Bean Dealers Association

Tom Grebb
PO Box 215,
Quincy, WA 98848 USA
Tel: 1 509 787 1544
Fax: 1 509 787 4040
Email: tom@centralbean.com

CORPORATE MEMBERS

Bush Brothers & Company

www.bushbeans.com

Furmano Foods

www.furmanos.com

Kelley Bean CO., INC.

www.kelleybean.com

Russell E. Womack, Inc.

www.casserolebean.com

NOTE: For further information about these companies, see the Alphabetical Listing of US Dry Bean Suppliers in the following section.

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MAJOR US DRY BEAN CLASSES



ADZUKI

These are small, reddish brown beans with a nutty, sweet flavor. Adzuki beans are often used in Asian cuisines. They are particularly popular in Japanese cooking where they're used in confections.



BABY LIMA

Flat-shaped, creamy white-colored beans with a rich, buttery flavor. Baby lima beans are excellent in soups, stews and casseroles or just cooked with herbs and spices.



BLACK BEAN

Black beans are small ovals with deep black skins. They have cream colored flesh with a mild, sweet, earthy taste and a soft texture. Sometimes called turtle beans, these beans are used in classic Latin American, Caribbean and Southwestern United States soups, stews and sauces.



BLACKEYE BEAN

Blackeye beans are characterized by their kidney shaped, white skin with a small black eye and very fine wrinkles. They have a scented aroma, creamy texture and distinctive flavor. Originally from Africa, blackeye beans are also known as cowpeas and black-eyed peas and have rapid cooking potential, with no pre-soaking needed.



CRANBERRY BEAN

Cranberry beans are small rounded beans known for their creamy texture with a subtle, nut-like flavor. They are ivory in color with red markings that disappear on cooking. These beans are a favorite in northern Italian, Spanish and Portuguese cuisines.



DARK RED KIDNEY BEAN

Large, kidney-shaped bean with a deep reddish-brown color. They have a robust, full-bodied flavor and soft texture. Dark red kidney beans are most often used in chili and are also popular in salads and with rice.



GARBANZO BEAN

Garbanzo beans or chickpeas are usually beige to pale yellow in color with a nutlike taste and buttery texture. The garbanzo bean is especially popular in many Middle Eastern and Indian dishes such as hummus, falafels and curries.



GREAT NORTHERN BEAN

Great Northerns are flat, kidney-shaped medium-sized white beans with a delicate flavor. Great Northern beans take on the flavors of the foods with which they are cooked which is why they are popular in France for making cassoulet (a white bean casserole). In the United States they are traditionally prepared as Boston baked beans.



LARGE LIMA BEAN

Sometimes called “butter beans”; large lima beans are flat-shaped, ivory-colored beans with a smooth creamy sweet flavor. Used in a popular American side dish called succotash, large limas make a good substitute for potatoes or rice and are excellent in soups and casseroles



PINTO BEAN

Medium-sized, oval-shaped bean with a mottled beige and brown skin, an earthy flavor and a powdery texture. Closely related to red kidney beans. When cooked, pintos lose their mottling and turn brown. Most often used in refried beans, and are great for Tex-Mex and Mexican bean dishes.



LIGHT RED KIDNEY BEAN

Large, kidney-shaped bean with a robust, full-bodied flavor and soft texture. Popular in the Caribbean region as well as Portugal and Spain, the light red kidney beans are most often used in chili, salads and paired with rice.



SMALL RED BEAN

Dark red color with flavor and properties similar to red kidney, only smaller in size. Also called Mexican red bean, they hold both shape and firmness when cooked. Most often used in soups, salads, chili and Creole dishes.



NAVY BEAN

Small white ovals with a mild flavor and powdery texture. Also known as pea beans. Most often used in pork and beans, or baked beans, also used in soups and stews, and are great pureed.



PINK BEAN

Small, pale, pink-colored beans with a rich, meaty flavor and a slightly powdery texture. Related to the kidney bean, pink beans turn reddish brown when cooked. Pink beans are often used in chili and are a favorite in Old West recipes.



DRY BEAN PRODUCTION ACROSS THE US

- Black Beans
- Cranberry Beans
- Dark Red Kidney Beans
- Great Northern Beans
- Light Red Kidney Beans
- Navy Beans
- Pink Beans
- Pinto Beans
- Small Red Beans

- Adzuki Beans
- Black Beans
- Cranberry Beans
- Dark Red Kidney Beans
- Great Northern Beans
- Light Red Kidney Beans
- Navy Beans
- Otebo Beans
- Pinto Beans
- Small Red Beans
- Yellow Eye Beans



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COMPANIES BY BEAN CLASS



ADZUKI

Agri Broker, LLC
Global Merchandising Corp.
PFI International, Inc.
Toyota Tsusho America, Inc
Tumac Commodities



BABY LIMA

Agri Broker, LLC
BeansR4U, Inc.
Colusa Milling Company
Colusa Produce Corp.
Global Merchandising Corp.
Kirsten Company, LLC
Northwest Trading Company, Inc.
PL International, LLC
P.W. Montgomery, LLC
Rhodes Stockton Bean Co-Op
The Rice Company
SKE Midwestern, Inc.
Tarke Bean, LLC
Toyota Tsusho America, Inc
Trinidad Benham Corp.
Tumac Commodities
Vernalis Warehouse, Inc.



BLACK BEAN

Ackerman Marketing
ADM/Edible Bean Specialties Inc.
Agri Broker, LLC
Bamp Marketing & Consulting Inc.
Bayside Best Beans, LLC
BeansR4U, Inc.
Blackhive Corp, Inc.
Caldak International, LLC
Camex Inc.
Central Valley AG Exports, Inc
Colgate Commodities, Inc.
Columbia Bean & Produce Co., Inc.
Commodity Specialists Company

Cooperative Elevator Company
Cornerstone Commodities, LLC
D.W. Sturt & Company
Faribault Foods, Inc
Freeland Bean & Grain, Inc.
Goya Foods, Inc.
Haberer Foods International, Inc.
Johnstown Bean Company
KC Trading Company, LLC
Kelley Bean Company
Larson Grain Company
Latinex INTL.
L.M. Davenport, Inc.
Mayport Farmers Coop Edible Bean Division
Meridian Seeds
Multigrain International, LLC
Nebraska Bean, Inc.
New York Bean, LLC
Nexus Trading Group, LLC
North Central Commodities
Northern Feed & Bean
Northwood Bean Co.
P.W. Montgomery, LLC
Red River Bean of Oslo, Inc.
The Rice Company
Russell E. Womack, Inc.
SKE Midwestern, Inc.
Slauson Trading Company, LLC
SRS Commodities, Ltd.
St Hilaire Seed Company, Inc.
Star Of The West Milling Company
Steele & Company
Thompsons
Trinidad Benham Corp.
United Pulse Trading, Inc.
Walton Ag Services
Weststar Food Co., LLC
Yanez International -Sales Agents



BLACKEYE BEAN

Agri Broker, LLC
Cal-Bean & Grain Cooperative, Inc.
C & F Foods, Inc.
CHS, Inc
Colusa Produce Corp.
EP International Corp.
Global Merchandising Corp.
Kelley Bean Company
Kirsten Company, LLC
Latinex INTL.
L.H. Virkler & Co., Inc.
Northwest Trading Company, Inc.
PL International, LLC
P.W. Montgomery, LLC
Rhodes-Stockton Bean Co-Op
SKE Midwestern, Inc.
Superior Bean & Seed
Trinidad Benham Corp.
Tumac Commodities
Western Trading Company



CRANBERRY BEAN

Agri Broker, LLC
BeansR4U, Inc.
Cooperative Elevator Company
D.W. Sturt & Company
Global Merchandising Corp.
L.H. Virkler & Co., Inc.
Meridian Seeds
Nexus Trading Group, LLC.
North Central Commodities
PL International, LLC
The Rice Company
Star Of The West Milling Company
Steele & Company
Trinidad Benham Corp.
Tumac Commodities
United Pulse Trading, Inc.
Western Trading Company
Yanez International - Sales Agents



DARK RED KIDNEY BEAN

Agri Broker, LLC
 BeansR4U, Inc.
 Blackhive Corp, Inc.
 Bonanza Bean LLC
 Central Valley AG Exports, Inc
 Chippewa Valley Bean Company
 Cooperative Elevator Company
 Cornerstone Commodities, LLC
 Faribault Foods, Inc
 Freeland Bean & Grain, Inc.
 Global Merchandising Corp.
 Goya Foods, Inc.
 Haberer Foods International, Inc.
 Kelley Bean Company
 L.H. Virkler & Co., Inc.
 Meridian Seeds
 North Central Commodities
 PL International, LLC
 P.W. Montgomery, LLC
 The Rice Company
 Slauson Trading Company, LLC
 Steele & Company
 Thompsons
 Trinidad Benham Corp.
 Tumac Commodities
 United Pulse Trading, Inc.
 Walhalla Bean Company

EP International Corp.
 Faribault Foods, Inc
 Global Merchandising Corp.
 Goya Foods, Inc.
 Hinrichs Trading Company
 Idaho Bean & Elevator Company
 KC Trading Company, LLC
 Kelley Bean Company
 Kirsten Company, LLC
 Latinex INTL.
 L.H. Virkler & Co., Inc.
 Martori Farms
 Meridian Seeds
 Northwest Trading Company, Inc.
 PL International, LLC
 Rhodes Stockton Bean CO-OP
 Trinidad Benham Corp.
 Tumac Commodities
 Western Trading Company

L.M. Davenport, Inc.
 Nebraska Bean, Inc.
 Nebraska Dry Bean Associates, Inc.
 New Alliance Bean & Grain Co.
 North Central Commodities
 PL International, LLC
 P.W. Montgomery, LLC
 Rangen, Inc.
 SKE Midwestern, Inc.
 Stateline Producers Cooperative
 Steele & Company
 Trinidad Benham Corp.
 Tumac Commodities
 United Pulse Trading, Inc.
 Weststar Food Co., LLC
 Yanez International - Sales Agents



GREAT NORTHERN BEAN

Agri Broker, LLC
 Aileen Quirk & Sons, Inc.
 Bayside Best Beans, LLC
 BeansR4U, Inc.
 Blackhive Corp, Inc.
 Camex Inc.
 Central Valley AG Exports, Inc
 C & F Foods, Inc.
 Colgate Commodities, Inc.
 Commodity Specialists Company
 Cooperative Elevator Company
 Cornerstone Commodities, LLC
 D.W. Sturt & Company
 EP International Corp.
 Global Merchandising Corp.
 Goya Foods, Inc.
 KC Trading Company, LLC
 Kelley Bean Company
 Latinex INTL.
 L.H. Virkler & Co., Inc.



LARGE LIMA BEAN

Agri Broker, LLC
 BeansR4U, Inc.
 C & F Foods, Inc.
 Dompe Warehouse Company
 Global Merchandising Corp.
 Kirsten Company, LLC
 L.A. Hearne Company
 Northwest Trading Company, Inc.
 Rhodes Stockton Bean CO-OP
 The Rice Company
 SKE Midwestern, Inc.
 Trinidad Benham Corp.
 Tumac Commodities



GARBANZO BEAN

Agri Broker, LLC
 BeansR4U, Inc.
 Blackhive Corp, Inc.
 Cal-Bean & Grain Cooperative, Inc.
 Camex Inc.
 Central Valley AG Exports, Inc
 Colusa Produce Corp.
 Cornerstone Commodities, LLC



LIGHT RED KIDNEY BEAN

Ackerman Marketing
 Agri Broker, LLC
 Bayside Best Beans, LLC
 BeansR4U, Inc.
 Blackhive Corp, Inc.
 Bonanza Bean LLC
 Central Valley AG Exports, Inc

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COMPANIES BY BEAN CLASS

C & F Foods, Inc.
Chippewa Valley Bean Company
Colusa Produce Corp.
Cooperative Elevator Company
Cornerstone Commodities, LLC
EP International Corp.
Faribault Foods, Inc
Global Merchandising Corp.
Goya Foods, Inc.
Haberer Foods International, Inc.
KC Trading Company, LLC
Kelley Bean Company
Kirsten Company, LLC
L.H. Virkler & Co., Inc.
Meridian Seeds
Nebraska Bean, Inc.
New York Bean, LLC
Nexus Trading Group, LLC.
North Central Commodities
PL International, LLC
P.W. Montgomery, LLC
Rhodes-Stockton Bean Co-Op
Russell E. Womack, Inc.
Slauson Trading Company, LLC
Steele & Company
The Rice Company
Tumac Commodities
Trinidad Benham Corp.
Tumac Commodities
United Pulse Trading, Inc.
Yanez International - Sales Agents



NAVY BEAN

ADM/Edible Bean Specialties Inc.
Agri Broker, LLC
Bamp Marketing & Consulting Inc.
Bayside Best Beans, LLC
Blackhive Corp, Inc.
Caldak International, LLC
Central Valley AG Exports, Inc

C & F Foods, Inc.
Colgate Commodities, Inc.
Cooperative Elevator Company
Cornerstone Commodities, LLC
D.W. Sturt & Company
EP International Corp.
Faribault Foods, Inc
Freeland Bean & Grain, Inc.
Global Merchandising Corp.
Goya Foods, Inc.
KC Trading Company, LLC
Kelley Bean Company
Kirsten Company, LLC
Latinex INTL.
Lee Bean & Seed, Inc.
L.H. Virkler & Co., Inc.
Meridian Seeds
North Central Commodities
PL International, LLC
P.W. Montgomery, LLC
The Rice Company
Star Of The West Milling Company
Steele & Company
Thompsons
Trinidad Benham Corp.
United Pulse Trading, Inc.
Yanez International - Sales Agents



PINK BEAN

ADM/Edible Bean Specialties Inc.
Agri Broker, LLC
Central Valley AG Exports, Inc
Colgate Commodities, Inc.
Cooperative Elevator Company
Faribault Foods, Inc
Freeland Bean & Grain, Inc.
G. F. Bean Company, LLC
Global Merchandising Corp.
Goya Foods, Inc.
KC Trading Company, LLC
Kelley Bean Company
Kirsten Company, LLC



PINTO BEAN

21st Century Bean Processing LLC
Ackerman Marketing
Adm/Edible Bean Specialties Inc.
Agri Broker, LLC
Aileen Quirk & Sons, Inc.
Bamp Marketing & Consulting Inc.
Blackhive Corp, Inc.
Caldak International, LLC
Camex Inc.
Central Valley AG Exports, Inc
Central Valley Bean Cooperative
C & F Foods, Inc.
Colgate Commodities, Inc.
Columbia Bean & Produce Co., Inc.
Commodity Specialists Company
Cooperative Elevator Company
Cornerstone Commodities, LLC
D.W. Sturt & Company
Faribault Foods, Inc
Forest River Bean Co., Inc.
Freeland Bean & Grain, Inc.
G. F. Bean Company, LLC
Global Merchandising Corp.
Goya Foods, Inc.
Johnstown Bean Company
KC Trading Company, LLC

Kelley Bean Company
 Kirkeide's Northland Bean +
 Seed Co., Inc.
 Kirsten Company, LLC
 Larson Grain Company
 L.H. Virkler & Co., Inc.
 L.M. Davenport, Inc.
 Mayport Farmers Coop Edible
 Bean Division
 Meridian Seeds
 Multigrain International, LLC
 Nebraska Bean, Inc.
 Nebraska Dry Bean
 Associates, Inc.
 New Alliance Bean
 Nexus Trading Group, LLC.
 North Central Commodities
 Northern Feed & Bean
 Northwood Bean Co.
 PL International, LLC
 P.W. Montgomery, LLC
 Rangen, Inc.
 Red River Bean of Oslo, Inc.
 The Rice Company
 Russell E. Womack, Inc.
 SKE Midwestern, Inc.
 Slauson Trading Company,
 LLC
 SRS Commodities, Ltd.
 St Hilaire Seed Company, Inc.
 Star Of The West Milling
 Company
 Stateline Producers
 Cooperative
 Steele & Company
 Thompsons
 Trinidad Benham Corp.
 United Pulse Trading, Inc.
 Walhalla Bean Company
 Walton Ag Services
 Western Trading Company
 Weststar Food Co., LLC
 Yanez International - Sales
 Agents

Agri Broker, LLC
 Specialties Inc.
 Bayside Best Beans, LLC
 Blackhive Corp, Inc.
 Central Valley AG Exports, Inc
 C & F Foods, Inc.
 Cooperative Elevator Company
 D.W. Sturt & Company
 EP International Corp.
 Global Merchandising Corp.
 KC Trading Company, LLC
 Kelley Bean Company
 L.H. Virkler & Co., Inc.
 L.M. Davenport, Inc.
 North Central Commodities
 PL International, LLC
 P.W. Montgomery, LLC
 Rangen, Inc.
 Red River Bean of Oslo, Inc.
 SKE Midwestern, Inc.
 Slauson Trading Company,
 LLC
 Star Of The West Milling
 Company
 Steele & Company
 Trinidad Benham Corp.
 Tumac Commodities
 United Pulse Trading, Inc.
 Walton Ag Services

ORGANIC

Colusa Produce Corp.
 EP International Corp.
 Faribault Foods, Inc
 L.H. Virkler & Co., Inc.
 L.M. Davenport, Inc.
 Martori Farms
 Organic Bean and Grain, Inc
 PFI International, Inc
 PL International, LLC
 Southwest Processors
 Exchange

SEED

Bollingberg Seeds
 Buchholz Enterprises, Inc.

Central Bean Co., Inc.
 Colgate Commodities
 Goya Foods, Inc.
 J.P. Wilson
 Kelley Bean Company
 Preator Bean Co..
 Rhodes Stockton Bean CO-OP
 Trinidad Benham Corp.
 Valley Bean & Grain Co., Inc

OTHERS:

GREEN BABY LIMA BEAN

BeansR4U, Inc.
 California Bean & Pea, Inc.
 Farmer Bean & Seed, LLC
 Global Merchandising Corp.
 J.P. Wilson
 Meridian Seeds
 Nebraska Bean, Inc.
 Northwest Trading Company,
 Inc.
 Rhodes-Stockton Bean Co-Op
 The Rice Company
 Treasure Valley Seed Co.
 Valley Bean & Grain Co., Inc

OTEBO BEAN

Johnson's Farm Company
 PFI International Inc.
 Toyota Tsusho America, Inc
 Tumac Commodities

WHITE KIDNEY BEAN

Cooperative Elevator Company
 Kelley Bean Company
 New York Bean, LLC

YELLOW BEAN

Colusa Produce Corp.
 Melmont Bean & Seed, Inc.
 Meridian Seeds
 Nebraska Bean, Inc.
 Russell E. Womack, Inc.
 Tarke Bean, LLC

YELLOW EYE BEAN

Global Merchandising Corp.
 J.P. Wilson



SMALL RED BEAN

Ackerman Marketing
 ADM/Edible Bean

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ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

21ST CENTURY BEAN PROCESSING LLC

PO Box 6
Sharon Springs, KS 67758-0006 USA
Tel: 1 785 852 4203
Fax: 1 785 852 4105
Email: beanproc@sunflowertelco.com

Contact: Ron Meyers

Description: Processor/Shipper. Processor of Pintos produced in Colorado, Kansas, Texas and Nebraska; approximately 11,000 MT per year. Packaging available from 1# to 50kg, as well as bulk shipments.

Sells 1000 MT or More: Pinto.

ACKERMAN MARKETING

PO Box 381
Frankenmuth MI 48734 USA
Tel: 1 989 652 3469
Fax: 1 989 652 0064
Email: lacker1792@aol.com

Contact: Lyle Ackerman

Description: Ackerman Marketing trades canning and package quality Pinto, Black, Navy, Small Red, Light Red Kidney, Dark Red Kidney, Great Northern, Cranberry, Yelloweye, White Kidney, Garbanzo, Green & Yellow Peas, Lentils.

Sells 1000 MT or More: Pinto, Small Red, Light Red Kidney & Black.

ADM/EDIBLE BEAN SPECIALTIES INC.

4666 Faries Parkway
Decatur, IL 62526-5666 USA
Tel: 1 217 451 2849 / 1 800 637 5843
Fax: 1 217 451 2834
Email: g.gregory@adm.com
Web: www.adm.com

Contact: Gordon Gregory

Description: Exporter, Processor/Shipper. ADM Edible Bean Specialties is vertically integrated from our Seedwest Division in Idaho and Wyoming, 17 commercial operations in the main dry bean producing states, to our dehydration facility in Enderlin, North Dakota. ADM EBS is a domestic supplier and exporter.

Sells 1000 MT or More: Black, Navy, Pink, Pinto & Small Red.

Other Bean Classes Handled: Baby Lima, Dehydrated Edible & Seed.

ADVANCED MILLING SYSTEMS

989 South Isabella Road
Mount Pleasant, Michigan 48858 USA
Tel: 1 989 773 1226
Fax: 1 989 773 2589
Cell: 1 209 601 6035

Email: Dane@AdvancedMillingSystems.com

Web: www.AdvancedMillingSystems.com

Contact: Dane Bjerke

Description: Advanced Milling Systems was founded to offer complete equipment processing solutions, we offer. Processing flow design, New equipment, Used and refurbished equipment. Custom manufacturing of products to fit your application and existing space requirements. On-site process training of your personnel on your existing lines of equipment.

AGRI BROKER, LLC

2260 Giannoni Way
Lodi, CA 95242 USA
Tel: 1 209 333 3915
Fax: 1 209 390 9159
Cell: 1 209 601 6035
Email: Info@agribroker.net

Web: www.agribroker.net

Contact: Barbara Kearney

Description: Agri Broker, LLC is a full-service brokerage company connecting buyers and sellers of beans and other pulses worldwide. Our staff has over 25 years of experience in the industry. We offer expertise and assistance in international logistics and documentation ensuring a smooth transaction for all parties.

Sells 1000 MT or More: Pinto, Black, Navy, Great Northern, Dark Red Kidney, Garbanzo (Chickpeas).

Other Bean Classes Handled: Azuki, Blackeye, Baby Lima, Cranberry, Large Lima, Light Red Kidney, Pink, Small Red.

AILEEN QUIRK & SONS, INC.

235 West 12th Avenue,
North Kansas City, MO 64116 USA
Tel: 1 816-471-4580

Fax: 1 816-842-8063

Email: kelly@aileenquirkandsons.com

Web: www.aileenquirkandsons.com

Contact: Kelly Quirk

Description: Packagers and distributors of dry edible beans, peas, lentils and popcorn. We have over 60 years experience and are a 4th generation family owned and operated business. We pride ourselves on superior customer service and quality.

Sells 1000 MT or More: Pinto, Great Northern.

Other Bean Classes Handled: Black, Large Lima, Baby Lima, Navy, Blackeye Pea, Small Red, Light Red Kidney, Pink, Garbanzo, Small White, Cranberry, Mayo Coba, Rojo Seda, Mixed Beans, Calico Limas.

BAMP MARKETING & CONSULTING INC.

11940 Myers Road Sebawaing,
MI 48759-9504 USA

Tel: 1 989 551 2267

Email: beanman@airadv.net or beanman@bampmarketing.com

Web: www.bampmarketing.com

Contact: Mike Eisengruber

Description: BAMP trades Navy, Black, Pinto, Small Red, Light Red Kidney, Dark Red Kidney, Great Northern, Otebo, Yellow Eye, Pink, Bush Cranberry, Vine Cranberry & White Kidney. BAMP Marketing & Consulting Inc is also a marketing information company which works with end users and growers providing marketing information.

Sells 1000 MT or More: Black, Navy & Pinto.

Other Bean Classes Handled: Small Red, Light Red Kidney, Dark Red Kidney, Great Northern, Otebo, Yellow Eye, Pink, Bush Cranberry, Vine Cranberry & White Kidney.

BAYSIDE BEST BEANS, LLC

418 Union Street
Sebawaing, MI 48759 USA

Tel: 1 989 883 2628

Fax: 1 989 883 2839

Email: bayside@airadv.net

Contact: Brad Witek

Description: Exporter & Processor/ Shipper. We are a grower-owned company with quality as our top priority both on the farm and in our plant. We are well-known for our quality worldwide. All our beans are

100% electric eyed and our plant is designed for beans only.

Sells 1000 MT or More: Black, Great Northern, Navy, Small Red, Light Red Kidney.

Other Bean Classes Handled: Adzuki, Bush Cranberry, Dark Red Kidney, Pinto, Small White, Otebo, Vine Cranberry, Yellow Eye.

BEANITOS, INC.

3006 Bee Caves Road (RM 2244),
Suite A-315 Austin, Texas 78746 USA

Tel: 1 512 609 8017

Email: dan@beanitos.com

Web: www.beanitos.com

Contact: Dan Costello - CEO

Description: Manufacturer and marketer of bean chips.

BEANSR4U, INC.

302 North "N" Street Tulare, CA 93274

Tel: 1 559 685 9491

Fax: 1 559 685 9510

Email: beansr4u@aol.com

Contact: Nelson Parreira

Description: Dealer.

Bean Classes Handled: Baby Lima, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney.

BIG D RANCH

7590 South Ten Mile Road
Meridian, ID 83642 USA

Tel: 1 208 888 1710

Fax: 1 208 888 0075

Email: rddurrant@MSN.com

Web: BigDRanch.com

Contact: Richard Durrant

Languages (other than English): Spanish

Description: Processor/ Shipper of pinto beans. Package 25 lb. and 2000 lb. totes. Owned and operated for 45 years.

Bean Classes Handled: Pinto.

BIRD ISLAND BEAN CO. LLC

P.O. Box 249
Bird Island, MN 55310 USA

Tel: 1 320 365 3070

Fax: 1 320 365 3811

Email: nate@bibcllc.com

Web: www.bbcllc.com

Contact: Larry Serbus

Description: Food-quality navy bean processor and broker of all dry beans co-products for the biofuels market.

BLACKHIVE CORP, INC.

2049 E. Joyce Blvd. Suite 200
Fayetteville, AR 72703 USA

Tel: 1 479 582 3170 ext. 244

Direct: 1 479 287 4938

Cell: 1 701 430 0135

Fax: 1 479 445 6164

Email: brandon.harpestad@blackhivecorp.com

Web: www.blackhivecorp.com

Contact: Brandon Harpestad

Languages (other than English): Spanish, Portuguese, Italian

Description: Blackhive is a global trading, sourcing, and marketing company specializing in dry beans, rice, sugar/sweeteners, and canned fruits/vegetables. Strategic relationships with our suppliers and customers as well as our distribution model

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are keys to providing a customized solution for each of our customers.

Sells 1000 MT or More: Pinto, Black, Navy, Great Northern, Small Red, Light Red Kidney, Dark Red Kidney, Garbanzo, Split Beans of all varieties.

Other Bean Classes Handled: Pink, Green Peas, Yellow Peas, Lentils.

BOLLINGBERG SEEDS

5353 Hwy 15
Cathay ND 58422 USA
Tel: 1 701 984 2486
Fax: 1 701 984 2485
Email: bsckurt@hotmail.com
Web: www.bollingbergseeds.com

Contact: Kurt Bollingberg, Owner/Operator

Description: Certified seed conditioner with a 70 mt certified scale on the farm. We sell Pinto and Black Turtle Bean seed.

Bean Classes Handled: Pinto, Black.

BONANZA BEAN LLC

PO Box 164
Morris
MN 56267
Tel: (320)-585-2326
Fax: (320)-585-2323
Email: cork.fehr@bonanzabean.com

Contact: Cork Fehr

Description: Processor and Shipper of Dark and Light Red Kidney Beans.

Sells 1000 MT or More: Dark Red Kidney and Light Red Kidney

BUCHHOLZ ENTERPRISES INC.

PO Box 225
Wyndmere, ND 58081
Tel: 1 888 439 2831
Email: abuchholz@rrt.net
Web: www.beiseed.com

Contact: Arlin Buchholz

Description: BEI markets and distributes all classes of western grown in Washington, Idaho and Wyoming. Pinto Navy, Black, DRK, LRK, White Kidney, Small Red, Pink, Great Northern, Cranberry, Adzuki, Yellow Beans.

Sells 1000 MT or More: Seeds.

BUSH BROTHERS & COMPANY

1016 E Weisgarber Road
Knoxville, TN 37909-2669 USA
Tel: 1 865 558 5439
Cell: 1 865 776 4798
Fax: 1 865 450 4189
Email: msmith@bushbros.com
Web: www.bushbeans.com

Contact: Mike Smith

Description: Canner. A family-owned business for 100 years. "BUSH'S BEST" brand is the nation's leading prepared bean. Headquartered in Knoxville, Tennessee with production locations in Tennessee and Wisconsin.

CAL-BEAN & GRAIN COOPERATIVE, INC.

PO Box D
Pixley, CA 93256-1004 USA
Tel: 1 559 757 3581

Fax: 1 559 757 1324
Email: gluckett@calbean.com

Contact: Gary Luckett

Description: Processor/Shipper. Cal-Bean & Grain cooperative, Inc is a grower owned cooperative which provides cleaning, marketing, warehousing and shipping of Blackeyes and Garbanzos.

Sells 1000 MT or More: Blackeyes & Garbanzos.

CALDAK INTERNATIONAL, LLC

1790 32nd Ave S
Fargo, ND 58103 USA
Tel: 1 701 280 0061
Fax: 1 701 280 0056
Email: kbeckius@caldakintl.com

Contact: Kirk Beckius

Sells 1000 MT or More: Black, Navy & Pinto

Other Bean Classes Handled: Cranberry, Blackeye, Dark and Light Red Kidney & Great Northern.

CALIFORNIA BEAN & PEA, INC.

PO Box 1312
Tulare, CA 93275-1312 USA
Tel: 1 830 537 5544
Fax: 1 559 685 9510
Email: BeansR4U@aol.com

Contact: Joel Parreira

Description: Dealer.

Bean Classes Handled: Baby Lima, Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Green Baby Lima, Large Lima,

Light Red Kidney, Navy, Pink, Pinto & Small Red.

CAMEX INC.

PO Box 17370
Boulder, CO 80308-0370 USA
Tel: 1 303 652 2000
Fax: 1 303 652 2011
Email: camex@comcast.net

Contact: Mario Beekes

Description: Broker. 30 years of export experience. Brokering about 250,000 metric tons annually of dried peas, beans, lentils and seed crops.

Sells 1000 MT or More: Black, Garbanzo, Great Northern & Pinto.

Other Bean Classes Handled: Baby Lima, Blackeye, Cranberry, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink & Small Red.

CENTRAL BEAN CO., INC.

PO Box 215
Quincy, WA 98848 USA
Tel: 1 509 787 1544
Fax: 1 509 787 4040
Email: tom@centralbean.com, janice@centralbean.com
Web: www.centralbean.com

Contact: Tom Grebb

Description: Central Bean Co. is a identity preserved supplier of 8 colors of Quality Dry Beans produced in Washington State. Primary customers are end users in the US, Seed production for the Mid West and West Coast exports.

Bean Classes Handled: Black, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink, Pinto, Small Red & Seeds.

CENTRAL VALLEY AG EXPORTS, INC

345 East Tulare Avenue Visalia California 93292 USA
Tel: 1 559 734 1754
Fax: 1 559 734 0754
Email: Didier@cvae-inc.com
cvae.sebastian@gmail.com
Web: www.cvae-inc.com

Contact: Didier Vivies, Sebastian Huss

Languages (other than English): French

Description: Central Valley Ag Exports specializes in packaging from one to twenty pound bags and shipping top quality beans, peas, and lentils both domestically and internationally. Our goal is to find the finest beans, peas, lentils and rice from the fertile lands of America and to bring them to market and supermarket shelves internationally.

Bean Classes Handled: Light & Dark Red Kidney, Small Red Beans, Black Beans, Pink Beans, Pinto Beans, Navy Beans, Great Northern Beans, Garbanzo.

CENTRAL VALLEY BEAN COOPERATIVE

P.O Box 162 Buxton, ND 58218 USA
Tel: 1 701 847 2622
Fax: 1 701 847 2623
Email: gary@centralvalleybean.com
Web: www.centralvalleybean.com

Contact: Gary Fuglesten

Description: Grower-owned processor & exporter of MinDak(USA) Pinto beans. Located in the heart of the Red River Valley CVBC will package to meet your needs. We have a modern processing plant with elec-

tric eyes, also great BNSF main line rail service.

Sells 1000 MT or More: Pintos.

C & F FOODS, INC.

22689 Highway 30
Hansen, ID 83334 USA
Tel: 1 208 423 4900
Fax: 1 509 423 4903
Email: jearl@cnf-foods.com
Web: www.cnf-foods.com
Additional US offices: City of Industry, CA

Contact: Joyce Earl

Description: Packager, Exporter, Processor/Shipper. Specializing in quality and customer satisfaction, C & F Foods, Inc. is one of the largest packagers and distributors of beans, rice, barley, popcorn, peas and lentils in the United States.

Sells 1000 MT or More: Pinto, Black, Great Northern, Blackeye, Small Red, Large Lima, Light Red Kidney & Navy.

Other Bean Classes Handled: Pink, Baby Lima, Cranberry Garbanzos & Dark Red Kidneys.

CHIPPEWA VALLEY BEAN COMPANY

N2960 730th St., Menomonie.
WI 54751 USA
Tel: 1 715 664 8342
Fax: 1 715 664 8344
Email: cbrown@cvbean.com
Web: www.cvbean.com

Contact: Cindy Brown

Languages (other than English): Spanish & German

Description: Exporter, Grower & Processor. With over 35 years of experience, Chippewa Valley Bean is

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known for high quality beans world-wide. We offer a full range of services from identity preservation to specialized milling and packaging. Our entire product line is GMO free.

Bean Classes Handled: Dark and Light red kidney beans.

CHS INC.

PO Box 469
Othello, WA 99344-0469 USA
Tel: 1 509 488 9681
Fax: 1 509 488 9983
Email: royal.muller@chslnc.com

Contact: Royal Muller

Description: Exporter & Processor/ Shipper. Processor of eight varieties of beans. Packed in 25#, 50#, 100# and bulk totes. Shipping export and domestic.

Bean Classes Handled: Black, Dark Red Kidney, Great Northern, Light Red Kidney, Pink, Pinto, Small Red & Small White.

CK NICKELS INC.

Address (Mailing): 808 W 19th Street
Muleshoe, TX 79347 USA
Tel: 1 (806) 272-7500
Fax: 1 (806) 272-7504
Email: chad@cknickels.com
Web: www.cknickels.com

Contact: Chad Nickels

Description: CK Nickels Inc is a private, family owned and operated business. We are an originator, processor and shipper of organic and conventional dry beans. We are a supplier directly from the field, making us your direct link to the farm.

Sells 1000 MT or More: Blackeyes.

Other Bean Classes Handled: Blacks, Pintos.

COLGATE COMMODITIES INC.

308 Front Ave
Colgate, ND 58046 USA
Tel: 1 701 945 2580
Fax: 1 701 945 2634
Email: nelsondm@polarcomm.com

Contact: Dean Nelson

Description: Processors.

Bean Classes Handled: Black, Great Northern, Navy, Pink, Pinto.

COLUMBIA BEAN & PRODUCE CO. INC.

PO Box 122
Moses Lake, Washington 98837
Tel: 1 509 765 8893, (800)411 2167
Fax: 1 509 766 1255
Email: scott@columbiabean.com
Web: www.columbiabean.com

Contact: Scott R. Garrett

Description: Processor, Packager and Shipper of beans grown in Washington State. Also package and ship peas, lentils, rice, popcorn, barley and other varieties of beans. Mixed containers available.

Sells 1000 MT or More: Pinto, Black.

Other Bean Classes Handled: Light red kidney, Dark red kidney, small red, navy, small white, great northern.

COLUSA MILLING COMPANY

PO Box 549
Colusa, CA 95932 USA
Tel: 1 530 458 8201
Fax: 1 530 458 8203
Email: cmc@syix.com

Contact: Greg Smith

Description: Grower & Processor/ Shipper. Colusa Milling Company is a grower-owned facility specializing in Baby Lima & Blackeye production & processing. We have a strong experienced grower base and a prime location.

Sells 1000 MT or More: Baby Lima.

Other Bean Classes Handled: Black, Blackeye, Cranberry, Dark Red Kidney & Green Baby Lima.

COLUSA PRODUCE CORP.

1954 Progress Rd.
Meridian, CA 95957 USA
Tel: 1 530 696 0121
Fax: 1 530 696 0119
Email: jimwallace@ecolusa.com
Web: www.ecolusa.com

Contact: Jim Wallace

Languages (other than English): Spanish

Description: Colusa Produce is a grower, processor, exporter and trader of beans and bean seed. We handle all varieties.

Sells 1000 MT or More: Baby Lima, Black, Blackeye, Garbanzo, Light Red Kidney & Yellow (Mayacoba, Peruano, Canario).

Other Bean Classes Handled: Cranberry, Dark Red Kidney, Green Baby

Lima, Large Lima, Pink, Seeds & Organic (all varieties).

COMMODITY SPECIALISTS COMPANY

515 Kimbark Street, Suite 105
Longmont, CO 80501
Tel: 1 303 772 5700
Fax: 1 303 772 5740
Email: dwunderlich@csc-world.com
Web: www.csc-world.com

Contact: Dan Wunderlich

Description: Exporter & Processor/Shipper. Involved in the international trading of all beans. Our ability to originate beans in Colorado, Nebraska, and North Dakota provides CSC with a supply of quality Great Northern, Pintos, Blacks and Navys that are marketed all over the world.

Sells 1000 MT or More: Black, Great Northern & Pinto.

Other Bean Classes Handled: Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Light Red Kidney, Navy & Small Red.

COOPERATIVE ELEVATOR COMPANY

7211 E. Michigan Avenue
Pigeon, MI 48755 USA
Tel: 1 989 453 4500
Fax: 1 989 453 3942
Email: mjanowicz@coopelev.com
Web: www.coopelev.com

Contact: Michael Janowicz

Description: Origination, receiving, storage, processing and shipment of dry edible beans. Largest dry bean processor in Michigan. SQF Code Edition 7.2 Level 3 certified for Comprehensive Food Safety and Quality Management Systems. Established in 1915.

Sells 1000 MT or More: Black, Navy, Small Red

Other Bean Classes Handled: Cranberry, Dark Red Kidney, Great Northern, Light Red Kidney, Pink, Pinto, White Kidney, Yellow Eye

CORNERSTONE COMMODITIES, LLC

7733 Park Ridge Circle
Fort Collins, CO 80528-8909 USA
Tel: 1 970 223 4335
Fax: 1 970 226 1793
Email: cornerstonebean@aol.com

Contact: Steve Osborn

Description: Exporter & Packager. Staff has combined experience of over 35 years in beans. Specializing in exportation, origination, and statistical information on production areas, packaging, customer service and detailed execution of contracts.

Sells 1000 MT or More: Black, Dark Red Kidney, Garbanzo, Great Northern, Light Red Kidney, Navy & Pinto.

Other Bean Classes Handled: Baby Lima & Blackeye.

C.R. ZORNOW, INC.

PO Box 146, 2257 CR #4
Seneca Castle, NY 14547 USA
Tel: 1 585 526 5427
Fax: 1 585 526 5728
Email: duane@thompsongrain.com

Contact: Duane Thompson

Description: Processor/Shipper. The New York State Bean Shipper Association is composed of 6 dealers/shippers located in NY State. The dealers represent and purchase beans from growers in that region. Light Red Kidneys and Black Turtle Soup Beans are the main varieties

grown and to a lesser extent White Kidneys, Cranberries and Dark Red Kidneys are also planted.

Sells 1000 MT or More: Black & Light Red Kidney.

Other Bean Classes Handled: Adzuki, Garbanzo, Great Northern, Navy, Pink & Seeds.

C.T. SMITH CO.

P.O. Box 130
Pleasanton, TX 78064 USA
Tel: 1 830 569 2140
Fax: 1 830 569 6163
Email: carl@ctsmithco.com

Contact: Carl T. Smith III

Description: Contract grows and processes over 30 varieties of southernpeas or cowpeas including Blackeyes, Creams, Crowders and Purplehulls for the seed and food trades. Family business since 1965. Production is in Teas, New Mexico, Oklahoma and Central America.

Bean Classes Handled: Blackeye.

DOMPE WAREHOUSE COMPANY

P.O. Box 247
Crows Landing, Ca 95313 USA
Tel: 1 209 837 4725
Fax: 1 209 837 4720
Email: steve@dompebeans.com

Contact: Steve A. Azevedo

Languages (other than English): Spanish.

Description: Grower & Processor/Shipper. Family-owned bean processor established in 1943. Specializing in Large Lima. Located near Oakland Port in California.

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Sells 1000 MT or More: Large Lima, Green Baby Lima, Blackeyes & Baby Lima Beans.

D.W. STURT & COMPANY

5444 Jones Landing Rd
Petoskey, MI 49770 USA
Tel: +1 (231) 347-7874
Email: DSturt@dwsturt.com
Web: www.dwsturt.com

Contact: Dan Sturt

Description: Commodity Brokerage.

Sells 1000 MT or More: Pinto, Black, Navy, Great Northern, Cranberry, Small Red.

Other Bean Classes Handled: Light Red Kidney, Dark Red Kidney, Garbanzo, Green & Yellow Peas, Lentils.

EP INTERNATIONAL CORP.

18 Technology Drive, Suite 156
Irvine, CA 92618 USA
Tel: 1 949 450 1245
Fax: 1 949 450 1275
Email: willism.kim@beanexporter.com
Web: www.beanexporter.com
Additional US offices in: Washington.

Contact: William Kim

Languages (other than English): Korean, French & Spanish.

Description: Exporter, Packager & Processor/Shipper. Established in 1989 to export pulses such as beans, peas, lentils and seeds. Our goal is to supply specially developed crops at competitive prices in a timely manner.

Sells 1000 MT or More: Blackeye, Garbanzo, Great Northern, Light Red

Kidney, Navy & Small Red.

Other Bean Classes Handled: Adzuki, Baby Lima, Black, Cranberry, Dark Red Kidney, Green Baby Lima, Large Lima, Pink, Pinto & Organic Fava.

FARIBAULT FOODS INC.

128 15th St NW
Faribault, MN 55021 USA
Tel: 1 507 331 1488
Email: jgaustad@faribaultfoods.com
Web: www.faribaultfoods.com

Contact: Joel Gaustad

Description: Faribault Foods is the leading branded whole bean supplier west of the Mississippi and a national market leader in branded, private label and contract manufacturing. We offer the broadest line of sauced and recipe based canned bean products in a range of sizes, packaging options and custom formulations.

Bean Classes Handled: Navy, Pinto, White, Dark & Light Red Kidney, Black, Pink, Garbanzo. Organic and conventional

FARMER BEAN & SEED, LLC

PO Box 455
Quincy, WA 98848 USA
Tel: 1 509 787 3066
Fax: 1 509 787 2936
Email: farmerbean@frontier.com

Contact: Wayner Farmer

Description: Processor/ shipper. Since 1980, Farmer Bean & Seed, LLC has produced quality Small Red, Green Baby Lima, Small White, Pinto, Black, and Cranberry beans for

export and domestic markets.

Bean Classes Handled: Green Baby Lima, Pinto, Small Red, Black & Cranberry.

FISCHBEIN COMPANY

151 Walker Road
Statesville NC 28625 USA
Tel: 1-704-871-1159
Fax: 1-704-924-7936
Email: sales@fischbein.com
Web: www.fischbein.com

Contact: Garry C. Jones

Languages (other than English): Spanish

Description: Fischbein manufactures and markets a full line of net weigh bagging scales, automated bag handling and bag closing equipment for a variety of bagging operations.

FOREST RIVER BEAN CO., INC.

PO Box 68, 600 Carpenter Ave
Forest River ND 58233 USA
Tel: 1 701 248 3261
Fax: 1 701 248 3766
Email: brians@invisimax.com

Contact: Brian Schanilec

Description: Exporter, processor, shipper and grower with 34 years of experience in quality for canning, packing and specialty markets.

Bean Classes Handled: Black, Cranberry, Pink, Pinto, Small Red, Yellow.

Sells 1000 MT or More: Pinto.

FREELAND BEAN & GRAIN, INC.

PO Box 515
Freeland, MI 48623 USA
Tel: 1 989 695 9131
Fax: 1 989 695 5241
Email: FBG@tm.net
Web: www.freelandbeanandgrain.com

Contact: Roger Hupfer

Description: Country bean and grain elevator, originates only Black beans. 100% ScanMaster sorted and we are able to polish. Packaging options: 100# bags/2000# totes/4000# totes/bulk hopper car/box car. Home of the Great Lakes brand.

Sells 1000 MT or More: Pinto, Navy, Pink, Dark Red Kidney, Black.

FURMANO FOODS

770 Cannery Road, Northumberland, PA 17857 USA
Tel: 1-570-473-3516
Fax: 1-570-473-7367
Email: jim.kohl@furmanos.com

Contact: Jim Kohl

Description: Furmano's is a leading manufacturer and supplier of canned and pouch beans, tomatoes and vegetables. We combine state-of-the-art agricultural and manufacturing technology with a kinship to the earth that comes from four generations of farming in heart of Pennsylvania.

G. F. BEAN COMPANY, LLC

2120 S. Washington St., P.O. Box 5357
Grand Forks, ND 58206 USA
Tel: 1 701 775 3984
Fax: 1 701 775 3985

Contact: Todd McGurk

Description: Processor/Shipper.

Sells 1000 MT or More: Pinto, Pink

GLOBAL MERCHANDISING CORP.

2525 16th Street suite 321
San Francisco, California 94103 USA
Tel: 1 415 385 5500
Fax: 1 415 641 0952
Email: alex@globalexporter.com
Web: www.globalexporter.com

Contact: Alex Alvarez

Languages (other than English): Spanish, French, Russian & Filipino.

Description: Exporter. For many years, Global has been one of the ten largest exporters in northern California.

Sells 1000 MT or More: Adzuki, Baby Lima, Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney, Navy, Pink, Pinto, Small Red & Yellow Eye.

GOYA FOODS, INC.

100 Seaview Drive
Secaucus NJ 07094 USA
Tel: 1 201-348-4900
Email: joseph.perez@goya.com
Web: www.goya.com

Contact: Joseph Perez

Languages (other than English): Spanish.

Description: The premier source for authentic Latino cuisine, Goya Foods is the largest, Hispanic-owned food company in the United States. Founded in 1936 by Don Pruden-

cio Unanue and his wife Carolina, both from Spain, the Goya story is as much about the importance of family as it is about achieving the American dream.

Sells 1000 MT or More: Pinto, Great Northern, Black, Navy, Pink, Dark and Light Red Kidney, Garbanzo and seed.

Other Bean Classes Handled: Blackeyes, White Kidneys, Large and Baby Limas, Yellow Beans and Small White Beans.

GREAT WEST, INC.

8950 Barrons Blvd Ste 102
Highlands Ranch, CO 80129-2373 USA
Tel: 1 303 471 4050
Fax: 1 303 471 0379
Email: dprusse@greatwestinc.com

Contact: David Prusse

Description: Exporter & Dealer. Great West trades dry beans as well as frozen meat products. We specialize in dealing directly with the processors and attempt to find our customers product below the market prices.

Bean Classes Handled: Black, Dark Red Kidney, Garbanzo, Navy, Pink, Pinto, Edible Green Peas, Small Red, & Split Beans of all varieties.

HABERER FOODS INTERNATIONAL, INC.

14710 County Road 1
Morris, MN 56267 USA
Tel: 1 320 795 2468
Fax: 1 320 795 2986
Cell: 1 320 760 8059
Email: randyh@runestone.net
Web: www.habererfoods.com



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Contact: Randy Haberer

Description: Haberer Foods, located in west central Minnesota, originates, processes, packages and ships dark red kidney, light red kidney and black turtle beans both domestic and export.

Sells 1000 MT or More: Dark Red Kidney, Light Red Kidney, Black.

HINRICHS TRADING COMPANY

155 SE Kamiaken St
Pullman WA 99163 USA

Tel: 1 509 332 8888

Fax: 1 509 332 0738

Email: Max@hinrichstrading.com, Phil@hinrichstrading.com

Web: www.hinrichstrading.com

Additional US offices in: Gig Harbor, Washington.

Contact: Max & Phil Hinrichs

Description: Exporter and processor of USA Chickpeas, for the packaging and canning industry. Supplier to the US Hummus industry.

Sells 1000 MT or More: Chickpeas and Lentils

IDAHO BEAN & ELEVATOR COMPANY

31 East 30th Avenue
Spokane, WA 99203 USA

Tel: 1 509-413-6293

Fax: 1 208 882 4288

Email: beans@idahobean.com

Contact: Erin E. Driscoll-Diedrick.

Description: Import/Export Dry Beans, Chickpeas and Lentils.

Sells 1000 MT or More: Lentils and garbanzos.

Other Bean Classes Handled: Dry beans.

IDAHO SEED BEAN CO.

P. O. Box 1072
Twin Falls, ID 83303 USA

Tel: 1 208 734 5221

Fax: 1 208 733 1984

Email: isbco@filertel.com

Web: www.idahoseedbeancompany.com

Contact: John Dean

Description: Grower, processor and shipper of high quality bean seed, offering dry bean breeding and contract seed stock maintenance service

Bean Classes Handled: Pinto, Pink, Black, Light Red Kidney, Dark Red Kidney, Navy

JL DALE & ASSOCIATES, LLC

609 Summergreen Drive
Frankenmuth, MI 48734 USA

Tel: 1 989 295 0409

Email: jldaleaba@aol.com

Contact: Les Dale

Description: Food safety and organic certification consultant working with US dry bean processors to develop compliant programs and to train personnel under various international standards.

JOHNSON'S FARM COMPANY

1132 E Coggins Road
Pinconning, MI 48650 USA

Tel: 1 989 879 2248

Fax: 1 989 879 2049

Email: jfc@speednetic.com

Contact: Raymond Johnson

Description: Farmer /Processor. Processes Navy, Black, Pinto Light and Dark Red Kidney, Cranberry, Otebo and other varieties.

Bean Classes Handled: Navy, Black, Pinto Light and Dark Red Kidney, Cranberry, Otebo and other varieties.

JOHNSTOWN BEAN COMPANY

3295 Johnstown St. Johnstown, ND
58235-4500 USA

Mail: PO Box 5, Gilby, ND

58235-0005 USA

Tel: 1 701 869 2680

Fax: 1 701 869 2692

Email: jbc@polarcomm.com

Contact: Jim Karley

Description: Grower, Processor/ Shipper. Johnstown Bean Company has over 30 years experience processing and marketing dry beans both domestically and internationally. We supply high quality pinto and black beans grown in North Dakota and Minnesota. Our staff through North Central Commodities can assist customers in all areas with logistics, export finance and documentation requirements.

Sells 1000 MT or More: Black & Pinto

J.P. WILSON

PO Box 5472
Twin Falls, ID 83332 USA

Tel: 1 208 734 7190

Fax: 1 208 733 8579

Mobile: 1 208 420 5782

Email: bluehart@lightcom.net

Contact: Carter Wilson

Description: Buyer/Shipper. Buying, selling and reprocessing all grades of beans including all types of garden beans. Buy, sell and reprocess off-grades and splits in the market.

Bean Classes Handled: Baby Lima, Black, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney, Navy, Pink, Pinto, Small Red, Small Whites, Yellow Eye & Seeds.

KC TRADING COMPANY, LLC

4885 Riverhead Road, Suite E
Bolder, CO 80301 USA
Mail: 7464 Arapahoe Road Suite B6,
Boulder, Colorado 80303 USA
Tel: 1 919 200 4006
Fax: 1 303 975 6528
Additional US offices in: Kimberly
Email: info@kctradingcompany.com
Web: www.kctradingcompany.com

Contact: Wayne Carrick, Kanaria Carrick, Bob Allan, and Keegan Carrick.

Languages (other than English): French, Arabic, Spanish, Armenian.

Description: International Trader. KC Trading Co. brings 55 years of combined experience in export sales and logistics to the service of their customers. Specialized in dry beans, garbanzos, dry peas, lentils, popcorn and oil seeds.

Sells 1000 MT or More: Pinto, Black, Navy, Great Northern, Dark & Light Red Kidney, Pink, Small Red, Garbanzo

KELLEY BEAN CO., INC.

PO Box 2488
Scottsbluff, NE 69363-2488 USA
Tel: 1 308 635 6438
Fax: 1 308 635 7345
Email: Isprague@kelleybean.com
Web: www.kelleybean.com
Additional US offices in: Durand, MI, Maple Grove, MN & Dallas, TX.

Contact: Larry Sprague

Languages (other than English): Spanish

Description: As one of the largest originators of dry beans in North America, Kelley Bean is both a domestic supplier and exporter of seed, retail packages, food service products and bulk offerings.

Sells 1000 MT or More: Pinto, Great Northern, Black, Navy, Pink, Dark and Light Red Kidney, Garbanzo and seed.

Other Bean Classes Handled: Black-eyes, White Kidneys, Large and Baby Limas, Yellow Beans.

KING COLE BEAN COMPANY, INC.

99 West Main Street, Avon, NY
14414 USA
Mail: PO Box K, Avon, NY 14414 USA
Tel: 1 585-703-1165
Fax: 1 585-226-9105
Email: hacol@aol.com

Contact: Hal Cole

Description: Processor / Shipper. Specializing in Light Red Kidney and Black for canners and packaging. With over 50 years' experience, we stand for quality and service you can depend on.

Bean Classes Handled: Baby Lima, Black, Blackeye, Cranberry, Great

Northern, Large Lima, Light Red Kidney, Navy, Pinto & Small Red.

KIRKEIDE'S NORTHLAND BEAN + SEED CO., INC.

4520 12th Street NE
Fessenden, ND 58438 USA
Tel: 1 701 547 3466
Fax: 1 701 547 3539
Email: kirkeide@goNDTC.com

Contact: Jim Kirkeide

Description: Processor / Shipper. One of only a few facilities that actually grows, processes and markets beans. KNBC specializes in Pintos. The plant utilizes an electronic color sorter.

Sells 1000 MT or More: Pinto.

Other Bean Classes Handled: Black & Navy.

KIRSTEN COMPANY, LLC

P.O. Box 2607
Lodi, CA 95240 USA
Tel: 1 209 333 1100
Fax: 1 209 333 1182
Cell: 1 209 747 1100 (Dave), 1 209 327 4810 (Mark)
Email: mark@kirsten.com, dave@kirsten.com, dee@kirsten.com
Web: www.kirsten.com
Additional US offices in: Lockeford Grain – 6042 Kettleman Lane – Lodi, CA 95240.

Contact: Mark

Languages (other than English): Spanish

Description: Kirsten Company LLC is a family operation based in central California. The partnership (Roy, David, and Mark Kirsten) spans three generations with over 80 years of combined experience. Our principal

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ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

business is as a dealer/originator of dry edible beans. In recent years the operation has expanded into farming and warehousing.

Sells 1000 MT or More: Garbanzo, Blackeye, Large Lima, Baby Lima.

Other Bean Classes Handled: Pink, Pinto, Navy, Great Northern, Light Red Kidney, Dark Red Kidney, Small Red.

L.A. HEARNE COMPANY

512 Mitz Rd.
King City, CA 93930 USA
Tel: 1 831 385 5441
Fax: 1 831 385 4377
Email: Francis@hearneco.com

Contact: Francis Giudici

Description: Processor / Shipper. Specializing in canning quality Large Lima beans.

Bean Classes Handled: Large Lima.

LARSON GRAIN COMPANY

100 Second Ave
Englevalle ND 58033-5000 USA
Tel: 1 701 683 5246
Fax: 1 701 683 4233
Email: nick.shockman@larsongrain.com
Web: www.larsongrain.com

Contact: Nick Shockman

Description: Processor / Shipper. Leading regional shipper of beans. We can package 50lb, 100 lb and 50kg as well as one and two ton bulk tote. We also ship bulk rail and bulk truck. We are serviced by Red River Valley and Western Railroad, a short line carrier for the BNSF.

Sells 1000 MT or More: Black & Pinto.

LATINEX INTL.

3367 Columbia Rd. North Olmsted,
OH 44070 USA
Tel: 1 216-246-7079
Fax: 1 440-979-0222
Email: ed@latinexintl.com

Contact: Ed Guzi

Languages (other than English): Portuguese, Spanish.

Description: Founded in 2005 with offices in Brazil and USA, Latinex International is a company specializing in international food trade. Present in several markets, such as India, Brazil, Turkey, Egypt, Spain, South Africa and the USA, amongst others, we have developed strategic partners and handle products that originate from North & South America.

Sells 1000 MT or More: Black, Navy, Great Northern, Blackeye, Green Peas, Yellow Peas, Lentils, Garbanzo.

LEE BEAN & SEED, INC.

PO Box 37 Borup, MN 56519-0037 USA
Tel: 1 218 494 3330
Fax: 1 218 494 3333
Email: mharless@feltontel.net
Web: www.leeseedfarm.com

Contact: Mark Harless

Description: Grower & Processor/ Shipper. Family owned and operated, we have supplied top quality beans for the past 40 years.

Sells 1000 MT or More: Navy.

Other Bean Classes Handled: Black & Pinto.

L.H. VIRKLER & CO., INC.

P.O. Box 4228,
Ormond Beach, Florida, USA 32175-4228
Tel: 1 386 677 0446
Fax: 1 386 677 0288
Cell: 1 386 451 7323
Email: lhvirklerco@hotmail.com & lhvirklerco@aol.com
Skype ID: LHVIRKLER

Contact: Lynn Virkler

Description: Domestic & international broker of pulses, consultants for agricultural industry. We have 39 years experience in the business.

Sells 1000 MT or More: All varieties of dry edible beans, lentils, chickpeas, whole and split green and yellow peas.

L.M. DAVENPORT, INC.

1737 E. 1800 S.
Gooding, ID 83330 USA
Tel: 1 208 934 5609
Fax: 1 208 934 5604
Email: lmdbeans@northrim.net

Contact: Rich Curtis

Description: Buyer, seller and processor of commercial and organic beans.

Bean Classes Handled: Pinto. Organic Pinto, Small Red, Great Northern, Small White, Black.

LOMPOC WAREHOUSE CORP.

1119 West Laurel Ave.
Lompoc, CA 93436 USA
Tel: 1 805 736 2517
Fax: 1 805 736 2766

Contact: Jerry Signorelli

Description: Processor/ Shipper. We clean and process Large Lima Beans.

Bean Classes Handled: Large Lima.

MARTORI FARMS

7332 E. Butherus Dr.
Scottsdale, AZ 85260-2426

Tel: 1 480 998 1444

Fax: 1 480 483 2868

Cell: 1 602 390 1237

Email: breed@martorifarms.com & martoriadmin@martorifarms.com

Web: www.martorifarms.com

Contact: Bill Reed

Description: Martori Farms is a vertically integrated operation, shipping vegetable and food grade commodities year round. We maintain direct control over all aspects of production, from growing to shipping. Our unique early season and dry desert climate, contributes to the quality and uniformity of large premium garbanzo beans, in both our organic and conventional production.

Sells 1000 MT or More: Conventional Garbanzo sales in excess of 1100 ton.

Other Bean Classes Handled: Organic Garbanzo sales in excess of 800 ton.

MAYPORT FARMERS COOP EDIBLE BEAN DIVISION

1020 Morrison Ave. Portland, ND
58274-4305 USA

Mail: Box 338 Portland, ND
58274-0338 USA

Tel: 1 701 786 4062

Fax: 1 701 786 4098

Contact: Jeff Chandler or Deb Benson

Description: Processor /Shipper. MayPort Farmers is a grower-owned cooperative which has been in operation for over 20 years. Our small North Dakota coop specializes in Pinto and Black Turtle processing.

Sells 1000 MT or More: Black & Pinto.

MELMONT BEAN & SEED, INC.

4842C Southside Blvd
Nampa ID 83686 USA

Tel: 1 208 495 2818

Fax: 1 208 495 2818

Email: brentzeyer@yahoo.com

Contact: Brent Zeyer

Description: Seed production and sales, custom cleaning, processor/shipper. Grower-owned and operated for 18 years.

Bean Classes Handled: Pinto, Black, Yellow & Cranberry.

MENDON GRAIN CO., INC.

7115 Jenks Rd.
Lima, NY 14485 USA

Tel: 1 585 624 2463

Fax: 1 585 624 2463

Email: msthz@aol.com or reg442@aol.com

Contact: Ted Zornow or Roger Gruschow

Description: Processor/Shipper.

Bean Classes Handled: Light Red Kidney.

MERIDIAN SEEDS, LLC

2 – 6th Ave N, PO Box 224
Casselton, ND 58012 USA

Tel: 1 866 282 7333

Fax: 1 701 347 9890

Email: bhertel@meridianseeds.com

Web: www.meridianseeds.com

Contact: Brad Hertel

Description: A seed grower owned, pedigree seed, company that produces and provides foundation, registered, and certified seed to its associates and customers. Seed types include pinto, light red kidney, dark red kidney, cranberry, black, navy, and garbanzo. Other seed types include field pea, oil crops and cereals.

Bean Classes Handled: Garbanzo, Pinto, Black, Light Red Kidney, Dark Red Kidney, Cranberry, Navy, Green and Yellow Peas.

MONTSANTO VEGETABLE SEEDS DIVISION

7202 Portage Road
DeForest, WI 53531 USA

Tel: 1 608 846 7889

Fax: 1 608 846 7892

Email: james.thomasson@monsanto.com

Web: www.monsantovegetableseeds.com

Contact: Jim Thomasson

Description: Supplier of bean genetics to select licensed dealers.

Bean Classes Handled: Black, Borlotta, Cannellino, Cranberry, Dark Red Kidney, Light Red Kidney, Navy, Pinto.



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ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

MULTIGRAIN INTERNATIONAL, LLC

314 Peterson St.
Fort Collins, CO 80524 USA
Tel: 1 970 490 1878
Fax: 1 970 490 1430
Cell: 1 970 481 4977
Email: george@multigrain.com
Web: www.multigrain.com

Contact: George A. Jibilian

Description: Exporter of all varieties of Legumes. Principal Investigator (PI) for USDA funded Legume ipmPIPE.

Sells 1000 MT or More: Black, Pinto.

Other Bean Classes Handled: Adzuki, Baby Lima, Blackeye, Bush Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Large Lima, Light Red Kidney, Navy, Pink, Small Red, Vine Cranberry, White Kidney, Yellow Beans.

NEBRASKA BEAN, INC.

85824 519th Avenue
Clearwater, NE 68726-5249 USA
Tel: 1 402 887 5335
Fax: 1 402 887 4709
Email: brett@nebraskabean.com
Web: www.nebraskabean.com

Contact: Brett Morrison

Description: Originator, Processor/Shipper, Packager, Trader, Exporter. Economy grades to fancy, highest grades possible. Capabilities include color sorting, polishing, canning quality skins, traceability, emergency shipments, and more. Experienced exporter. Single and mixed containers to 1000+ mt shipments. Morrison Farms brand.

Bean Classes Handled: Adzuki, Baby Lima, Black Eye, Black, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Light Red Kidney, Navy, Pink, Pinto, Small Red, White Kidney, and Yellow Beans.

NEBRASKA DRY BEAN ASSOCIATES, INC.

10226 47th Ave. S.W.
Seattle, WA 98146 USA
Tel: 1 206 938 4850
Fax: 1 206 938 4850
Email: jacintobeanery@icehouse.net
Additional US offices in: Dalton, NE

Contact: Del Maas

Description: Exporter & Processor/Shipper. Supplier of Great Northern and Pinto beans. The quality is excellent and is attributable to the high elevation and plenty of sunshine in western Nebraska.

Sells 1000 MT or More: Great Northern & Pinto.

NEW ALLIANCE BEAN & GRAIN CO.

Alliance, NE 69301 USA
Tel: 1 308 762 8014
Fax: 1 308 762 5729
Email: newalliance@bbc.net

Contact: Mark Thompson

Description: Exporter & Processor/Shipper. We specialize in top quality Great Northern and Pinto beans. If quality is important to your company, check with New Alliance Bean & Grain where quality always counts.

Sells 1000 MT or More: Great Northern, Pinto.

Other Bean Classes Handled: Navy.

NEW YORK BEAN, LLC

2905 West Main St.
Caledonia, NY 14423 USA
Tel: 1 585 538 6110
Fax: 1 585 538 6281
Email: john@nybean.com

Contact: John McCreedy

Description: Processor/Shipper. Dry Bean processing and shipping company in western New York. We handle Light Red, Black, and White Kidney as our main varieties. Ship in truckload, containers or rail.

Sells 1000 MT or More: Black, Light Red Kidney & White Kidney.

NEXUS TRADING GROUP, LLC.

1101 Brickell Avenue, N 1802
Miami, Florida 33131 USA
Tel: 1 305 629 8040
Fax: 1 305 574 2908
Email: info@nexustrading.com
Web: www.nexustrading.com

Contact: Enrique Bianchi / Alberto Espinoza

Languages (other than English): Spanish, Portuguese French.

Description: Nexus was established in Miami Florida in 2003, we specialize in the international commerce of food products, especially dry edible beans and seeds, having Joint Ventures with processing plants in many countries and our own operation/Plant in Peru allow us to offer good quality, service and price. We are experienced in the exporting and importing of commodities and can assure your satisfaction. We have offices which tend to different markets: Miami Florida office, El Salvador office, and our Peru office.

Sells 1000 MT or More: Black Beans, Pinto Beans, LRKB, White Navy Beans, Cranberry Beans.

NORTH CENTRAL COMMODITIES

3295 Johnstown St. Johnstown, ND
58235-4500 USA
PO Box 5, Gilby ND
58235-0005 USA
Tel: 1 701 869 2899
Fax: 1 701 869 2692
Email: ncc@polarcomm.com

Contact: Bill Thoreson

Description: Exporter & Processor/ Shipper. North Central Commodities and Johnstown Bean Company has over 30 years experience marketing dry beans both domestically and internationally. We supply high quality pinto and black beans grown in North Dakota and Minnesota. Our staff can assist customers in all areas with logistics, export finance and documentation requirements.

Sells 1000 MT or More: Black & Pinto.

Other Bean Classes Handled: Great Northern & Navy.

NORTHERN FEED & BEAN

PO Box 149
Lucerne, CO 80646 USA
Tel: 1 970 352 7875
Fax: 1 970 352 7833
Email: mail@nfbean.com

Contact: Larry Lande, Bob Brunner

Description: Processor/Shipper. Our company has been in business under the same ownership for 60 years.

Our main business is Pinto beans. We ship under the "Frontier" label.

Sells 1000 MT or More: Black & Pinto.

Other Bean Classes Handled: Mayacobas.

NORTHWEST TRADING COMPANY, INC

420 W. Pine St, Suite 1
Lodi, CA 95240 USA
Tel: 1 209 369 1991
Fax: 1 209 369 9116
Email: sbbeans99@yahoo.com

Contact: Stephen Benson

Languages (other than English): Spanish

Description: Dealer/Shipper. Specialize in contract production of various specialized beans for canner trade.

Bean Classes Handled: Large Lima, Baby Lima, Blackeye, Garbanzo, Christmas Lima, Green Baby Lima.

NORTHWOOD BEAN CO.

301 S Potato Rd
Northwood ND 58267 USA
Tel: 1 701 587 5206
Fax: 1 701 587 5650

Contact: Tim Muetchler

Description: Processor/ Shipper. Contract production of heirloom varieties. In business since 1982 with export experience since 1989.

Bean Classes Handled: Black, Light Red Kidney, Dark Red Kidney, Pinto.

Sells 1000 MT or More: Black & Pinto.

ORGANIC BEAN AND GRAIN, INC

1795 W Akron Rd, Caro, MI 48723 USA
Tel: 1 989 673 6402
Fax: 1 989 673 8687
Email: mark@orbng.com
Web: www.orbng.com

Contact: Mark Vollmar.

Description: Organic Bean and Grain, Inc is owned by fourth generation farmers Mark and Steven Vollmar and offers a variety of the highest quality organic products. Our family farm along with many other local area farmers produce the crops making us your direct link to the farm.

Sells 1000 MT or More: Organic Blacks

Other Bean Classes Handled: Organic Navy, Organic Pinto.

PFI INTERNATIONAL INC.

4715 Mohican Lane
Okemos, Michigan 48864 USA
Tel: 1 517 337 1588
Fax: 1 517 351 9391
Mob: 1 517 712 9589
Email: reddiamondbeans@gmail.com
Web: www.reddiamondbeans.com
Additional US offices in: Venice, Florida

Contact: Wilhelm Kohl

Description: Contract growers, processors & exporter, concentrating on East Asian varieties. Our "RED DIAMOND" brand is recognized worldwide.

Sells 1000 MT or More: Adzuki, Otebo.

Other Bean Classes Handled: Cranberry, Great Northern, Dark Red Kid-

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ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

ney, Navy, Seed Beans & Organic Beans.

PL INTERNATIONAL, LLC

P.O. Box 1048
Tiburon, CA 94920 USA
Shipping address: 1120 Mar West Street, Suite A · Tiburon, CA 94920
Tel: 1 415 435 6294
Fax: 1 415 435 0952
Email: AskPLfirst@PLIntl.com
Additional US offices in: Lodi, CA

Contact: Paul Lambert

Languages (other than English): French & Spanish

Description: International Commodities Brokers specializing in all varieties of beans. Expert knowledge in shipping, documentation and all aspects of exports.

Sells 1000 MT or More: Baby Lima, Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Light Red Kidney, Navy, Pink, Pinto & Small Red.

Other Bean Classes Handled: Green Baby Lima, Large Lima, Seed & Organic (All Classes).

PREATOR BEAN CO.

PO Box 234
Burlington, WY 82411 USA
Tel: 1 307 762 3310
Fax: 1 307 762 3679
Email: preator@tctwest.net

Contact: Lynn Preator

Description: Processor/Shipper. Preator Bean Company is a bean seed supplier; we specialize in high quality seed.

P.W. MONTGOMERY, LLC

2922 67th Avenue, Ste 100
Greeley, CO 80634 USA
Tel: 1 970 673 4495
Fax: 1 970 330 5164
Email: tom@pwmontgomery.com, pmtking@aol.com & paul@pwmontgomery.com
Web: www.pwmontgomery.com
Additional US office: Fargo, ND and Detroit Lakes, MN.

Contact: Pat King and Paul Montgomery.

Description: PW Montgomery LLC is a marketing company that is owned by producers who grow beans on their farm, process them and buy beans from their neighbors. This close relationship to the land allows our customers to essentially buy direct from the producers.

Sells 1000 MT or More: Pinto Beans, Black Beans, Small Red Beans, Light Red Kidney Beans.

Other Bean Classes Handled: Yellow Peas, Navy Beans, Great Northern Beans, Dark Red Kidney Beans, Black Eyed Beans, Baby Lima.

RANGEN, INC.

PO Box 706
Buhl, ID 83316 USA
Tel: 1 800-925-7535 or 1 208-733-3110
Fax: 1 208-733-3162
Email: vruffing@rangen.com & ckelley@rangen.com
Web: www.rangen.com
Additional US offices in: 347 South Park Ave West Twin Falls, ID. 83301

Contact: Vicky Ruffing or Craig Kelley.

Description: Packager & Processor/Shipper. A family-owned business

since 1935. Purchases beans and bean seeds from local growers and processes for resale.

Sells 1000 MT or More: Pintos, Pinks, Small Reds.

Bean Classes Handled: Cranberry, Yellow, Great Northern, Navy, Small White, and Black beans including all classes of seed.

RED RIVER BEAN OF OSLO, INC.

P.O. Box 227
Oslo, MN 556744
Tel: 1 218 695 3040
Fax: 1 218 695 1305
Email: redriverbean@invisimax.com

Contact: Laurie Schumer

Description: Processors and Shippers.

Bean Classes Handled: Pinto, Black, Small Red and Pink.

RHODES STOCKTON BEAN CO-OP

PO Box 338
Tracy, CA 95378 USA
Tel: 1 209 835 1284
Fax: 1 209 835 1304
Email: ken@beanplant.com, hylton@beanplant.com
Web: www.beanplant.com

Contact: Ken Kirsten & Ken Hylton.

Languages (other than English): Spanish

Description: Since 1971, we have been supporting growers in the central valley of California. Rhodes is an exporter, processor, and shipper

that handle all classes of California grown beans being a major supplier of Baby Lima beans to Japan, domestic canning quality Garbanzos, and commercial treated bean seed.

Sells 1000 MT or More: Baby Limas, Large Limas, Blackeye, Garbanzo, Green Baby Limas, Light Red Kidney and Commercial Seed.

Other Bean Classes Handled: Dark Red Kidney, Yellow Beans.

RUSSELL E. WOMACK, INC.

PO Box 3967
Lubbock, TX 79452 USA
Tel: 1 806 747 2581
Fax: 1 806 747 2583
Email: rew@casserolebean.com, r.byrne@casserolebean.com
Web: www.casserolebean.com

Contact: Mike Byrne & Richard Byrne

Description: Originators, processors and packagers of Premium Quality Pinto Beans for over 40 years. Home of nationally known Casserole brand which is known throughout the United States as the highest quality dried bean on the grocery store shelves packaged in sizes 1,2,4,10, 20 and 50 pound bags.

Sells 1000 MT or More: Pinto.

Other Bean Classes Handled: Black, Light Red Kidneys, Yellows.

SKE MIDWESTERN, INC.

1111 Westrac Drive, Suite 206
 Fargo, North Dakota 58103 USA
Tel: 1 303 664 1150
Fax: 1 303 664 1461

Email: skesammy@gmail.com
Additional US offices in: San Francisco, CA & Denver, CO

Contact: Sam Peck

Languages (other than English): Spanish, Manderin, Cantonese

Description: Exporter, Processor/Shipper. Medium size, import/export company with over 35 years of bean experience in international markets. Our "ALPINE BRAND" of Blackeyes, Pintos, Chickpeas and Light Red Kidneys are recognized worldwide.

Sells 1000 MT or More: Black, Pinto, Great Northerns

Other Bean Classes Handled: Blackeye, Large Lima, Baby Lima, Light Red Kidney, Cranberry, Navy, Small Red, Pink.

SLAUSON TRADING COMPANY, LLC

13087 Twilight Road, Onamia, MN. 56359 USA
Tel: 1 612 759 3360
Fax: 1 320 532 5552
Email: SlausonBeanCo@aol.com

Contact: Michael Slauson

Description: We originate all classes of legumes from North American production regions. Offer products to US domestic and international canning and packing accounts. Work with the receiving facilities to communicate end user requirements and market information. And advise buyers of opportunities and market fundamentals, supply/demand, current and new crop values.

Sells 1000 MT or More: Pintos, Blacks, Light Red Kidneys, Pinks, Small Reds.

Other Bean Classes Handled: Great Northerns, Green and Yellow Peas, Cranberry, Dark Red Kidneys, Navy Beans and various types of Lentils, Chickpeas and Lentils.

SOUTHWEST PROCESSORS EXCHANGE

39332 W. Camelback RD., P.O. Box 746, Tonopah, AZ 85354 USA
Tel: 1 623-393-0110
Fax: 1 623-393-0538
Email: alantessmers@gmail.com and jimmybyrdspe@gmail.com
Web: southwestprocessorsexchange.com

Contact: Alan Tessmer and Jimmy Byrd

Description: Grower, processor and shipper of Premium organic/conventional garbanzo beans supplying the canning, packaging and hummus industries.

Bean Classes Handled: Organic black, organic garbanzo, organic dark red kidney, organic white kidney.

SRS COMMODITIES, LTD.

PO BOX 386
Mayville, ND 58257 USA
Tel: 1 701 786 3402
Fax: 1 701 786 3374
Email: ricksrs@srscommodities.com
Web: www.srscommodities.com

Contact: Rick Harpestad

Description: Processor, Packager, Shipper, Exporter.

Sells 1000 MT or More: Pinto and Black

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ST HILAIRE SEED COMPANY, INC.

415 Hwy 32 S, St Hilaire,
MN 56754 USA
Tel: 1 218 964 5407
Fax: 1 218 964 5415
Email: grantf@LegumexWalker.com

Contact: Grant Fehr

Description: Exporter, Packager & Processor/Shipper. Specializing in Pinto and Black beans, we also process dry peas & lentils.

Sells 1000 MT or More: Black, Pinto.

STAR OF THE WEST MILLING COMPANY

121 E Tuscola St
PO Box 246
Frankenmuth MI 48734 USA
Tel: 1 989 652 7029
Fax: 1 989 652 6358
Email: rob.chandonnet@starofthewest.com
Web: www.starofthewest.com

Contact: Rob Chandonnet

Description: Processor / Shipper. Star of the West is a bean originator and processor that markets 6 classes of US grown edible beans.

Sells 1000 MT or More: Black, Navy, Small Reds & Pinto Beans.

Other Bean Classes Handled: Yellow Eye & Cranberry Beans.

STATELINE PRODUCERS COOPERATIVE

801 Railroad Street, Gering, NE 69341
Tel: 1 308 436 2186
Fax: 1 308 436 2339
Email: john@statelineproducers.com

Web: www.statelineproducers.com
Additional US offices in: Bridgeport, NE

Contact: John Lightcap, GM

Description: Processor/ Shipper. Stateline is a grower-owned cooperative specializing in Great Northern, Pinto Bean varieties and Yellow Peas. Plants have been in operation for approximately 28 years, and staff has 100+ years in export experience.

Sells 1000 MT or More: Great Northern, Pintos & Yellow Peas.

STEELE & COMPANY

4956 Stewart Rd. PO Box 800
Sterling, MI 48659 USA
Tel: 1 989 654 2717
Fax: 1 989 654 3329
Email: sales@steeleandcompany.com
Web: www.steeleandcompany.com

Contact: Doug Steele

Description: Exporter & Processor/ Shipper. Experienced exporters serving the world market.

Sells 1000 MT or More: Black, Cranberry, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink, Pinto & Small Red.

Other Bean Classes Handled: Adzuki, Baby Lima, Blackeye, Garbanzo, Green Baby Lima, Large Lima & Yellow Eye.

SUPERIOR BEAN & SEED

580 US Hwy 84 Sudan
Texas 79371 USA
Tel: 1 806 891 3564
Email: e_jagri@fivearea.com

Contact: Jason Trotter

Sells 1000 MT or More: Black Eye Beans.

TARKE BEAN, LLC

12820 South Butte Road
Meridian, CA 95957 USA
Tel: 1 530 696 2565
Fax: 1 530 696 0140
Email: tarkewhs@jps.net,
phil@beanplant.com,
tom@beanplant.com

Contact: Tom Stine & Phil Anderson

Description: Tarke Bean is an exporter, processor, and shipper that handle California grown beans, being a major producer of Baby Lima and Yellow beans. Tarke Bean LLC also provides private and commercial bean seed production.

Sells 1000 MT or More: Baby Lima, Yellow (Canario)

Other Bean Classes Handled: Light Red Kidney, Dark Red Kidney, Blackeye, Black, Yellow (Canario), Cranberry, Garbanzo, Large Lima.

THE RICE COMPANY

1624 Santa Clara Street, Suite 145
Roseville, CA 95661 USA
Tel: 1 916 784 7745
Fax: 1 916 960 0213
Email: mail@riceco.com
Web: www.riceco.com

Additional US offices in: Louisiana

Contact: Mario del Villar

Languages (other than English): Spanish, French, Indian, Punjabi & Mandarin.

Description: Exporter & Processor/ Shipper. A global trading and processing house exporting pulses and other commodities worldwide. We offer risk management services including trade financing, quality control and export logistics.

Sells 1000 MT or More: Baby Lima, Black, Cranberry, Dark Red Kidney, Green Baby Lima, Large Lima, Light Red Kidney, Navy & Pinto.

Other Bean Classes Handled: Blackeye, Garbanzo, Great Northern, Pink & Small Red.

THOMPSONS

41703 US Hwy 2 SW, PO Box 374
East Grand Forks, MN 56721 USA
Tel: 1 218 773 8834
Fax: 1 218 773 9809
Email: jvrolyk@thompsonlimited.com

Contact: Jim Vrolyk

Description: Family-owned business started in 1924. Grower contracting, processing and shipping to canning and package markets. The East Grand Forks facility was constructed in 1994 as a state-of-the-art processing facility specializing in Navy beans. Hyland Seeds brand seed dealer.

Sells 1000 MT or More: Pinto, Navy, Pink, Dark Red Kidney, Black.

TOYOTA TSUSHO AMERICA, INC

595 Market Street, Suite 1920
San Francisco, CA 94105 USA
Tel: 1 415 817 9102
Fax: 1 415 543 5146
Email: mesa_kikuchi@taiamerica.com
Additional US offices in: Portland

Contact: Mesa Kikuchi

Languages (other than English): Chinese & Japanese

Description: Exporter. We are a subsidiary of a Japanese trading company. We export beans for Japan mainly.

Sells 1000 MT or More: Adzuki, Baby Lima & Otebo.

Other Bean Classes Handled: Cranberry, Garbanzo, Great Northern, Large Lima & Navy.

TREASURE VALLEY SEED CO.

PO Box 2184
Homedale, ID 83628 USA
Tel: 1 208 337 4626
Fax: 1 208 337 3553
Email: dtolmie@myway.com
Web: www.tvseed.com

Contact: Don Tolmie

Description: Treasure Valley Seed is a producer, packager and supplier of all classes of dry beans. Supplying Certified Seed grown in the arid western climate for superior quality and condition. GroWest Brand®

Bean Classes Handled: Green Baby Lima, Black, Pinto, Navy, Pink, Small Red, Dark Red Kidney.

TRINIDAD BENHAM CORP.

PO Box 378007
Denver, CO 80237 USA
Tel: 1 303 220 1400
Fax: 1 303 220 1490
Email: info@trinidadbenham.com
Web: www.trinidadbenham.com
Additional US offices in: Hazelton, ID

Contact: Chris Gross

Description: Exporter, Packager & Processor/Shipper. The largest packer of beans, rice and popcorn in the United States.

Sells 1000 MT or More: Baby Lima Beans, Black Beans, Blackeye Peas, Cranberry Beans, Dark Red Kidney

Beans, Decorticated Red Lentils, Garbanzo Beans, Great Northern Beans, Green Split Peas, Large Lima Beans, Lentils, Light Red Kidney Beans, Mayocoba Beans, Navy Beans, Pink Beans, Pinto Beans, Small Red Beans, Yellow Split Peas, & Seed.

TUMAC COMMODITIES

805 SW Broadway Suite 1500
Portland Oregon 97205-3357 USA
Tel: 1 503 721 7688
Fax: 1 503 273 2650
Email: ljansky@tumac.com
Web: www.tumac-commodities.com

Contact: Larry Jansky

Description: Exporters /shippers of dried beans/peas/lentils and popcorn. Tumac Commodities trading staff has over 100 years of pulses trading experience to the international community. We are a full service exporter who excels in shipping and documentation.

Sells 1000 MT or More: Baby Lima, Large Lima, Light Red Kidney, Dark red kidney, Blackeye, Garbanzo, Great Northern.

Other Bean Classes Handled: Small Red, Adzuki, Otebo, Cranberry, Mung

UNITED PULSE TRADING INC.

1611 East Century Ave. Suite 102,
Bismarck ND 58503 USA
Tel: 1 701 751 1623
Fax: 1 701 751 1626
Email: info@uspulses.com
Web: www.uspulses.com

Contact: Eric Bartsch

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ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

Description: United Pulse Trading is the US division of Alliance Grain Traders Inc which is a global company value added food ingredient processing company. United Pulse Trading supplies the highest quality dry edible beans in addition to the dry edible bean flours for many food ingredient applications.

Sells 1000 MT or More: Pinto, Black, Navy, Pink, & Light Red Kidney beans.

Other Bean Classes Handled: Faba, Small Red, Great Northern, Cranberry, & Dark Red Kidney beans.

VALLEY BEAN & GRAIN CO., INC.

PO Box 07
Murtaugh, ID 83344 USA
Tel: 1 208 432 5418
Fax: 1 208 432 5410

Contact: Jim Perkins

Description: Grower & Processor/Shipper. Established in 1951 and located in the heart of Idaho's bean growing area. No direct export sales.

Bean Classes Handled: Black, Great Northern, Large Lima & Pinto. Baby Lima, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Green Baby Lima, Light Red Kidney, Navy, Pink, Small Red & Seed.

VERNALIS WAREHOUSE, INC.

PO Box 422
Vernalis, CA 95385 USA
Tel: 1 209 835 3754
Fax: 1 209 835 0411

Contact: Ken Yasui

Languages (other than English): Japanese

Description: Exporter, Dealer, Broker, Grower & Processor/Shipper. Good quality Baby Lima Beans to Japan for Anko Paste.

Sells 1000 MT or More: Baby Lima.

WALHALLA BEAN COMPANY

7400 55th St South
Grand Forks, ND 58201 USA
Tel: 1 701 775 3317
Fax: 1 701 775 3289
Email: wbcm@gfwireless.com
Web: www.walhalla bean.com

Contact: John Berthold

Description: Exporter & Processor/Shipper.

Sells 1000 MT or More: Dark Red Kidney, Pinto.

Other Bean Classes Handled: Light Red Kidney, Pink, Small Red, White Kidney, Black.

WALTON AG SERVICES

106 First Avenue
Englvalle, ND 58033 USA
Tel: 1 701 683 5743
Fax: 1 701 683 5957
Email: waltonag@drtel.net

Contact: Ed Walton

Description: Processor/Shipper. We are a newly formed company. However, the principals have 20 years

experience exporting to Mexico and several Western European countries while owning Walton Bean Co., Inc.

Sells 1000 MT or More: Black, Pinto & Small Red.

WESTERN TRADING COMPANY

PO Box 1078
Pollock Pines, CA 95726 USA
Tel: 1 530 644 5431
Fax: 1 530 644 6630
Email: ken@westerntradingco.com
Web: www.westerntradingco.com

Contact: Ken Kroeker

Languages (other than English): Spanish

Description: Exporter & Processor/Shipper. With over 25 years of experience, we are expanding our export volume worldwide, special-izing in customers who demand high quality beans and excellent customer service.

Sells 1000 MT or More: Black, Blackeye, Cranberry, Garbanzo & Pinto.

Other Bean Classes Handled: Baby Lima, Dark Red Kidney, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney, Navy, Pink, Small Red, Yellow Eye & Seeds.

WESTSTAR FOOD CO., LLC

1134 East Port Ave
Corpus Christi TX 78401 USA
Tel: 1 361 887 9034
Fax: 1 361 887 9846
Email: pwallesen@aol.com

Contact: Patrick Wallesen

Languages (other than English):
Spanish

Description: Exporter, Packager and Shipper. WestStar is a warehouse terminal located at the Port of Corpus Christi, TX. We are logistically positioned to efficiently service Texas, Mexico, Central America and the Caribbean. We also offer custom bagging and warehousing at our terminal facility.

Sells 1000 MT or More: Black, Great Northern & Pinto.

Other Bean Classes Handled: Garbanzos (Chickpeas), Light Red Kidney, Navy & Small Red.

YANEZ INTERNATIONAL - Sales Agents

18022 115th St Ct E
Bonney Lake, WA 9839 USA
Tel: 1 206 619 2898
Fax: 1 206 850 1398
Email: ryanez@yanezintl.com
Web: www.yanezintl.com
Skype ID: Yanezintl
Skype Tel.: 1 425 336 3704

Contact: Rodrigo Yañez Mora

Languages (other than English):
French, Spanish, Portuguese.

Description: Acting as general exclusive agents and exporter. With more than 25 years of experience in world markets, we are ready to serve all your needs for Beans and other grains such as peas, lentils, dry fruits, etc.

Sells 1000 MT or More: Cranberry, Black, Great Northern, Light Red Kidney, Navy, Pintos & Pinks.

Other Bean Classes Handled: Baby Lima, Blackeye, Dark Red Kidney, Garbanzo, Large Lima, Light Red Kidney, Pinto & Small Red.

ZATECA FOODS, INC.

P.O. Box 1420
Greeley, CO 80632 USA
Tel: 1 970 351 6000
Fax: 1 970 3516003
Email: kregg@zateca.com
Web: www.zateca.com

Description: Zateca Foods is a manufacturer of pre-cooked and dehydrated beans, peas and lentils. These products are used in a variety of food applications including refried beans, soups, rice and beans, chili mixes and bean dips. Please visit our website at www.zateca.com for a complete and updated listing of available products.

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NUTRITIONAL VALUE

Beans are an excellent source of vegetable protein and minerals such as iron, magnesium and zinc. They are rich in folic acid, an element associated with the reduction of such birth defects as Spina Bifida and also protect against heart disease. Beans are also a good source of non-lactic calcium. They are rich in soluble dietary fibre which helps to bring down cholesterol levels and also contain estrogens of vegetable origin which contribute towards reducing certain cancers caused by hormonal action.

NUTRITIONAL VALUES OF COOKED BEANS

| PER 100 GRAMS | UNIT | MINIMUM | MAXIMUM |
|---------------|------|---------|---------|
| Water | g | 60.00 | 70.00 |
| Calories | Kcal | 115.00 | 164.00 |
| Proteins | g | 7.70 | 9.34 |
| Fats | g | 0.38 | 2.59 |
| Carbohydrates | g | 20.77 | 27.41 |
| Dietary Fibre | g | 5.30 | 10.00 |
| Ashi | g | 0.92 | 1.35 |
| Calcium | mg | 17.00 | 70.00 |
| Iron | mg | 2.09 | 2.89 |
| Magnesium | mg | 43.00 | 70.00 |
| Phosphorous | mg | 111.00 | 168.00 |
| Potassium | mg | 291.00 | 508.00 |
| Sodium | mg | 1.00 | 7.00 |

| PER 100 GRAMS | UNIT | MINIMUM | MAXIMUM |
|------------------|--------|---------|---------|
| Zinc | mg | 0.88 | 1.53 |
| Copper | mg | 0.21 | 0.35 |
| Manganese | mg | 0.37 | 1.03 |
| Selenium | µg | 1.20 | 3.70 |
| Vitamin C | mg | 0.00 | 1.30 |
| Thiamine | mg | 0.12 | 0.26 |
| Riboflavin | mg | 0.06 | 0.09 |
| Niacin | mg | 0.40 | 0.68 |
| Pantothenic Acid | mg | 0.22 | 0.47 |
| Vitamin B-6 | mg | 0.07 | 0.18 |
| Folic Acid | µg | 83.10 | 207.00 |
| Vitamin A | UI | 1.00 | 27.00 |
| Vitamin E | mg-aTE | 0.18 | 0.94 |

SOURCE

www.nal.usda.gov/fnic/foodcomp
USDA NDB 16000 Series HB8,
Release 12

VALUES FOR:

Mature beans
boiled without
salt.

UNITS:

g gram
mg milligram
µg microgram
IU International Unit
aTE a-Tocopherol equivalent

TYPES OF BEANS ANALYSED

| | | |
|-----------|----------------|-----------|
| Baby Lima | Dark Red | Navy |
| Black | Kidney | Pink |
| Blackeye | Chickpea | Small Red |
| Cranberry | Great Northern | Beans |
| | Light Red | |
| | Kidney | |

NUTRITIONAL VALUES OF DRY BEANS



| NUTRIENTS (per 100 grams) | Average REA Range 1-51+ Years | SMALL RED BEANS | PINTO BEANS | NAVY BEANS | BLACK BEANS |
|------------------------------|-------------------------------------|--------------------|----------------|---------------|----------------|
| Calories (kcal) | 1900 | 18,42 % | 17,89 % | 17,63 % | 17,95 % |
| Proteins (g) | 39,5 | 55,70 % | 52,91 % | 56,46 % | 54,68 % |
| Vitamin A (mcg RE) | 2331 | 0,00 % | 0,21 % | 0,17 % | 0,73 % |
| Vitamin C (mg) | 50 | 0,00 % | 14,60 % | 6,00 % | 0,00 % |
| Thiamine (mg) | 1,1 | 63,64 % | 54,55 % | 58,64 % | 72,73 % |
| Riboflavin (mg) | 1,3 | 15,38 % | 15,38 % | 17,85 % | 14,85 % |
| Niacin (mg NE) | 14,5 | 15,17 % | 9,66 % | 14,23 % | 13,48 % |
| Vitamin B6 (mg) | 1,5 | 20,00 % | 26,67 % | 29,13 % | 19,07 % |
| Folate (mcg) | 125 | 0,24 % | 405,04 % | 295,76 % | 355,44 % |
| Iron (mg) | 12,5 | 56,00 % | 47,20 % | 51,52 % | 40,16 % |
| Zinc (mg) | 13,5 | 22,22 % | 18,96 % | 18,81 % | 26,67 % |
| Selenium (mcg) | 57,5 | 0,00 % | 32,17 % | 19,13 % | 5,57 % |
| Calcium (mg) | 1050 | 14,29 % | 11,52 % | 14,76 % | 11,71 % |
| Phosphorus (mg) | 975 | 46,15 % | 42,87 % | 45,44 % | 36,10 % |
| Magnesium (mg) | 250 | 80,00 % | 63,60 % | 69,20 % | 68,40 % |

NUTRITIONAL VALUES OF DRY BEANS



| NUTRIENTS (per 100 grams) | Average REA Range 1-51+ Years | ALL KIDNEY BEANS | GREAT NORTHERN BEANS | CRANBERRY BEANS | BLACKEYE BEANS |
|------------------------------|-------------------------------------|---------------------|----------------------------|--------------------|-------------------|
| Calories (kcal) | 1900 | 17,53 % | 17,84 % | 18,05 % | 17,68 % |
| Proteins (g) | 39,5 | 59,75 % | 55,44 % | 53,16 % | 59,49 % |
| Vitamin A (mcg RE) | 2331 | 0,34 % | 0,13 % | 0,00 % | 2,15 % |
| Vitamin C (mg) | 50 | 9,00 % | 10,60 % | 0,00 % | 3,00 % |
| Thiamine (mg) | 1,1 | 45,45 % | 63,64 % | 72,73 % | 91,82 % |
| Riboflavin (mg) | 1,3 | 15,38 % | 15,38 % | 15,38 % | 15,38 % |
| Niacin (mg NE) | 14,5 | 14,48 % | 13,79 % | 13,10 % | 14,48 % |
| Vitamin B6 (mg) | 1,5 | 26,67 % | 26,67 % | 33,33 % | 26,67 % |
| Folate (mcg) | 125 | 315,28 % | 385,60 % | 370,56 % | 506,08 % |
| Iron (mg) | 12,5 | 65,60 % | 44,00 % | 54,40 % | 66,40 % |
| Zinc (mg) | 13,5 | 20,74 % | 17,04 % | 19,26 % | 25,19 % |
| Selenium (mcg) | 57,5 | 5,75 % | 22,43 % | 22,61 % | 15,65 % |
| Calcium (mg) | 1050 | 13,62 % | 16,67 % | 12,38 % | 10,48 % |
| Phosphorus (mg) | 975 | 41,74 % | 45,85 % | 42,56 % | 43,49 % |
| Magnesium (mg) | 250 | 56,00 % | 75,60 % | 72,80 % | 73,60 % |

SOURCE

www.nal.usda.gov/fnic/foodcomp
USAID Commodity Reference Guide,
Annex III

VALUES FOR:

Percentage of REA (Recommended Energy
Allowance) met with 100 grams of uncooked
product (1.76 servings of dry beans)

UNITS:

g gram
mg milligram
µg microgram
IU International Unit
aTE a-Tocopherol equivalent

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ABOUT THE US DRY BEAN INDUSTRY

New York was the birthplace of the United States commercial, dry edible bean industry in the mid-1800s. Michigan took the lead in the early 1900s, becoming the world's leading producer of navy beans primarily for canners in the UK, US and Australia. Strong, steady gains in the North Dakota dry bean industry during the 1980s propelled it into the lead for the first time in 1991. The top dry bean producing states in 2014 were:

| | STATE | % MT |
|----|--------------|------|
| 1. | North Dakota | 31% |
| 2. | Michigan | 15% |
| 3. | Nebraska | 13% |
| 4. | Idaho | 9% |
| 5. | Minnesota | 9% |
| 6. | Washington | 7% |
| 7. | California | 4% |
| 8. | Wyoming | 3% |

NORTH DAKOTA is the leading US producer of both pinto beans and navy beans. Dry beans are grown all over the state, with the majority of the crop is produced in the fertile Red River Valley.

MICHIGAN, famous for its navy beans, is the nation's leading black bean producer and also raises a wide range of other bean classes such as cranberry, kidney, small red, and pinto beans.

MINNESOTA is the leading US producer of dark red kidney beans, grown mostly under irrigation, and is also a large producer of dry land navy and pinto beans.

NEBRASKA produces over 85% of the US's great northern beans, and is also a leading pinto bean producer. 97 percent of the state's dry bean acreage is irrigated.

IDAHO is the nation's largest producer of certified dry bean seed and is a leading US producer of garbanzo, small red, pink and pinto beans.

WASHINGTON is the leading producer of garbanzo beans in the US.

CALIFORNIA'S climate allows it to grow most types of dry beans, predominantly under irrigation. However, four bean classes account for 82 percent of output: blackeye beans, baby lima, large lima and garbanzo beans

WYOMING is a leading producer of bright, packaging-quality US pinto beans.

SOURCE: USDA Economic Research Service, Gary Lucier, Market Analysis and Trade Division, www.ers.usda.gov

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USDBC STAFF

Rebecca Bratter

Executive Director
rebecca@usdrybeans.com

Connie Bradford

Compliance Director
connie@usdrybeans.com

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Adzuki



Large Lima



Pink



Light Red Kidney



Dark Red Kidney



Green Baby Lima



Black



Small Red



Navy



Great Northern



Garbanzo



Baby Lima



Cranberry



Blackeye



Pinto



www.usdrybeans.com